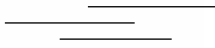


Install Guide

LUXVIEW

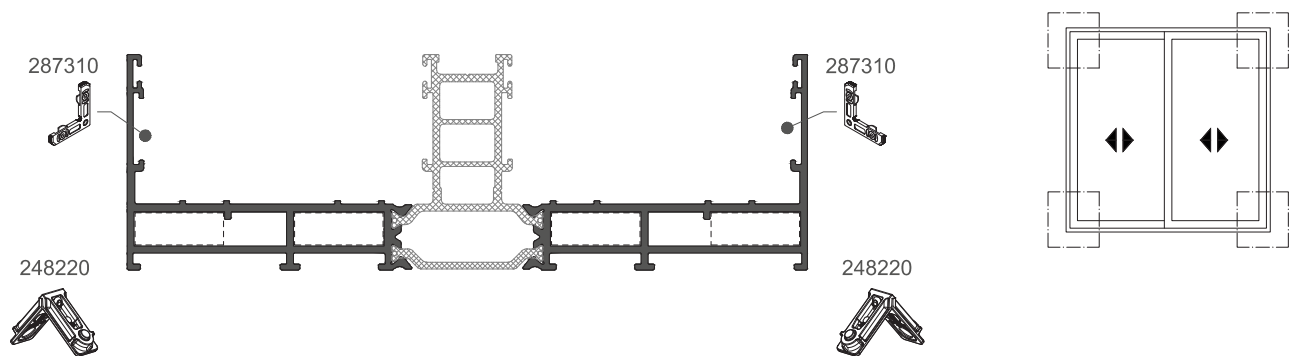
SLIDE



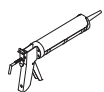
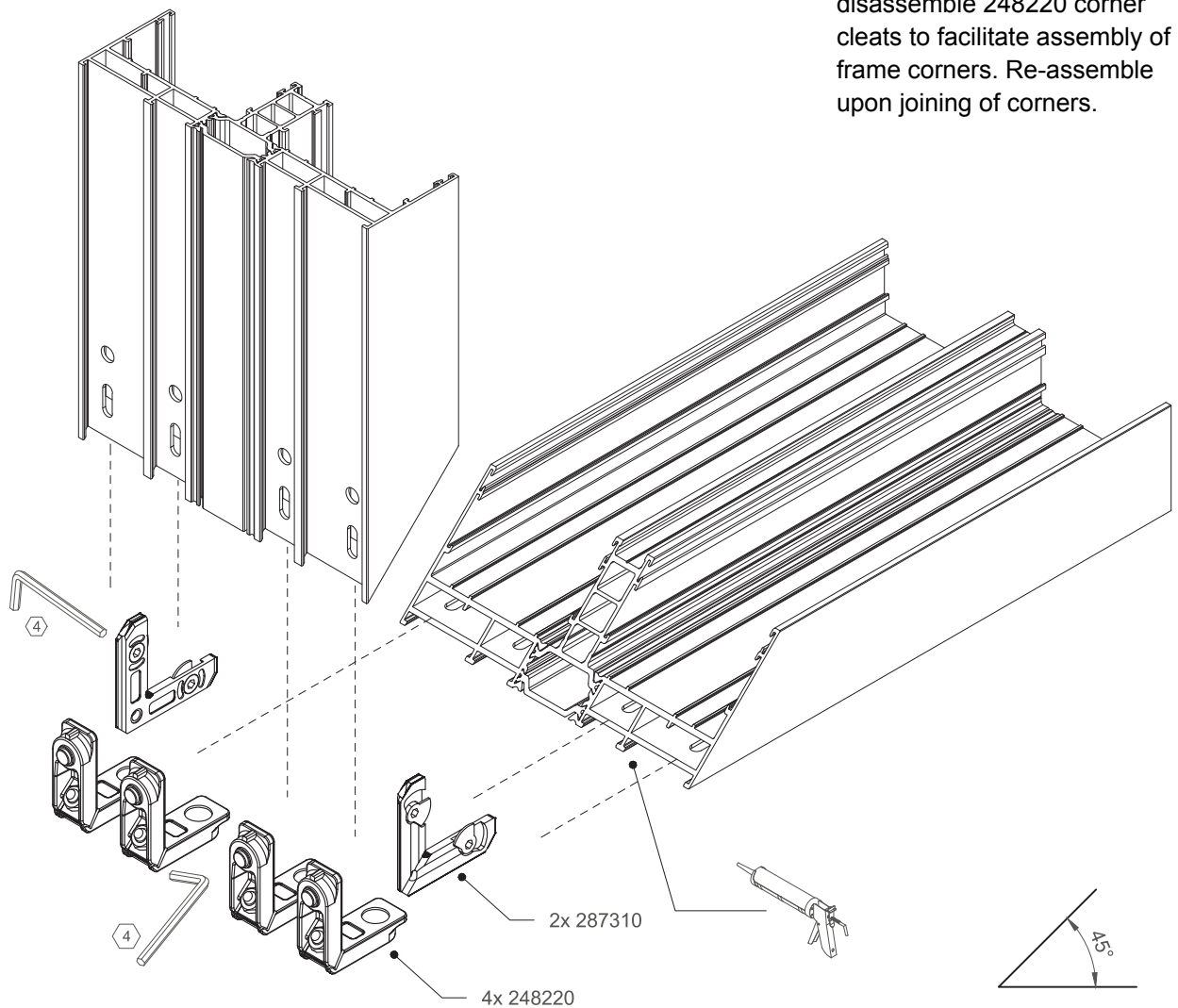
EUROPEAN DESIGN. AMERICAN CRAFTSMANSHIP.



## FRAME ASSEMBLY - 2 TRACK SYSTEM



It is permissible to temporarily disassemble 248220 corner cleats to facilitate assembly of frame corners. Re-assemble upon joining of corners.

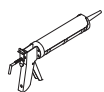
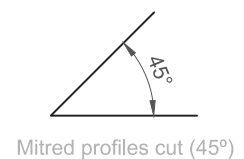
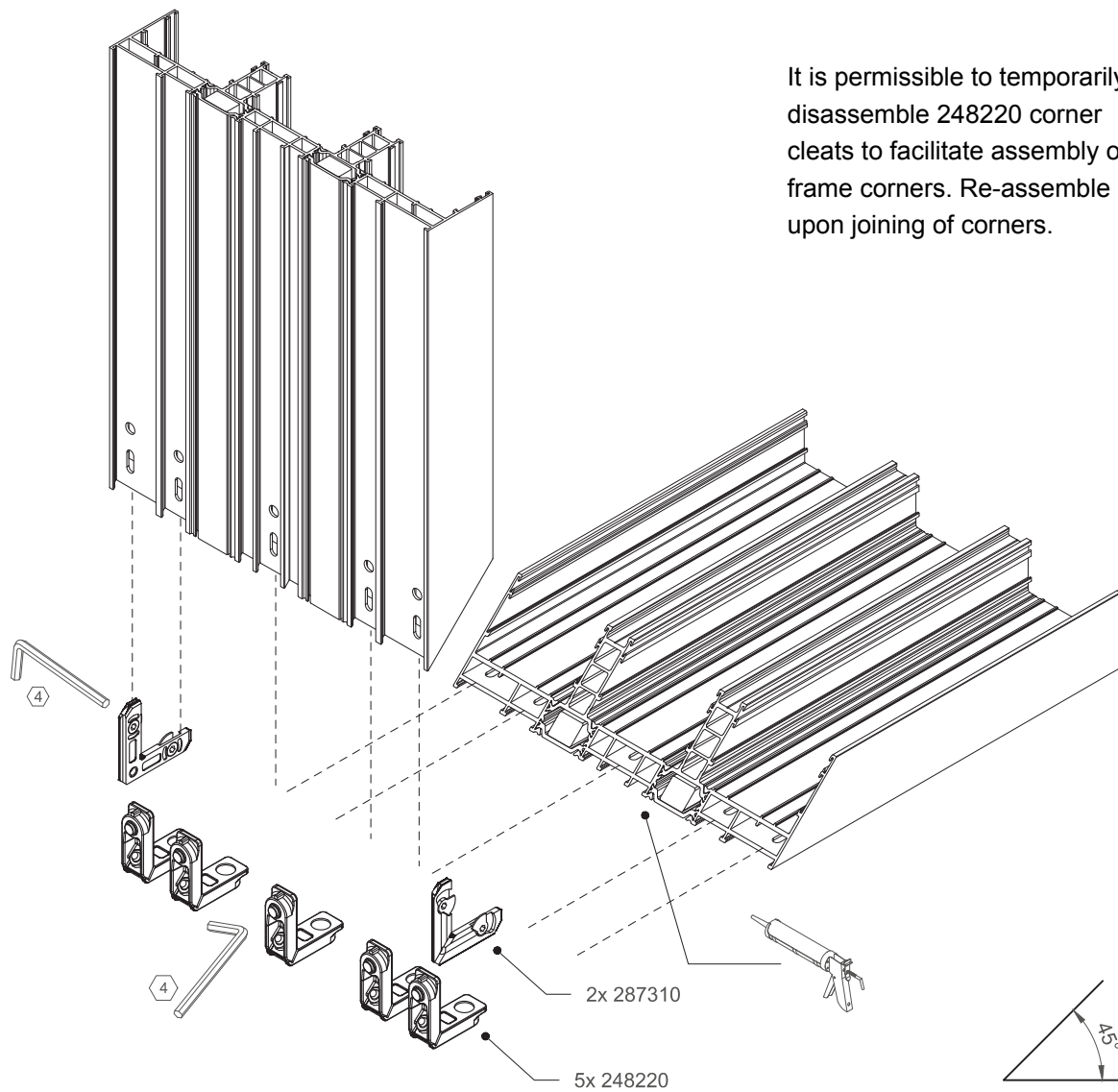
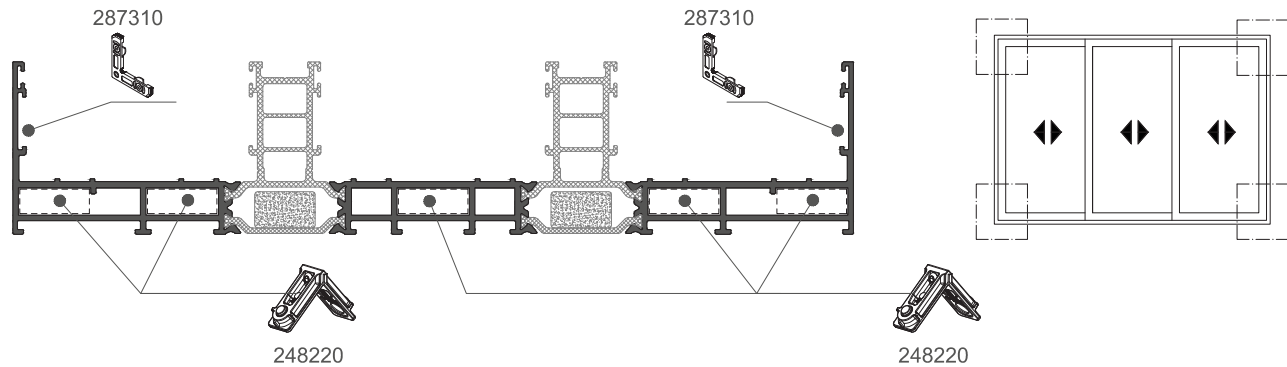


Seal joint with neutral mastic sealant without solvents. Fill all joint chambers with sealant prior to joint closure.

Mitered profiles cut ( 5° )

# LUXVIEW

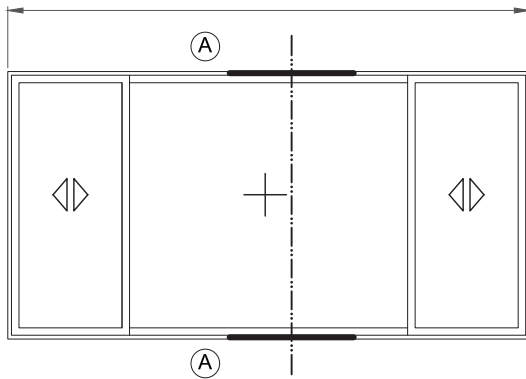
## FRAME ASSEMBLY - 3 TRACK SYSTEM



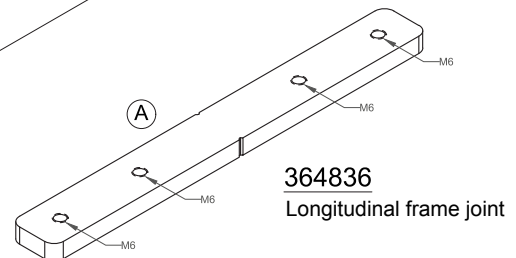
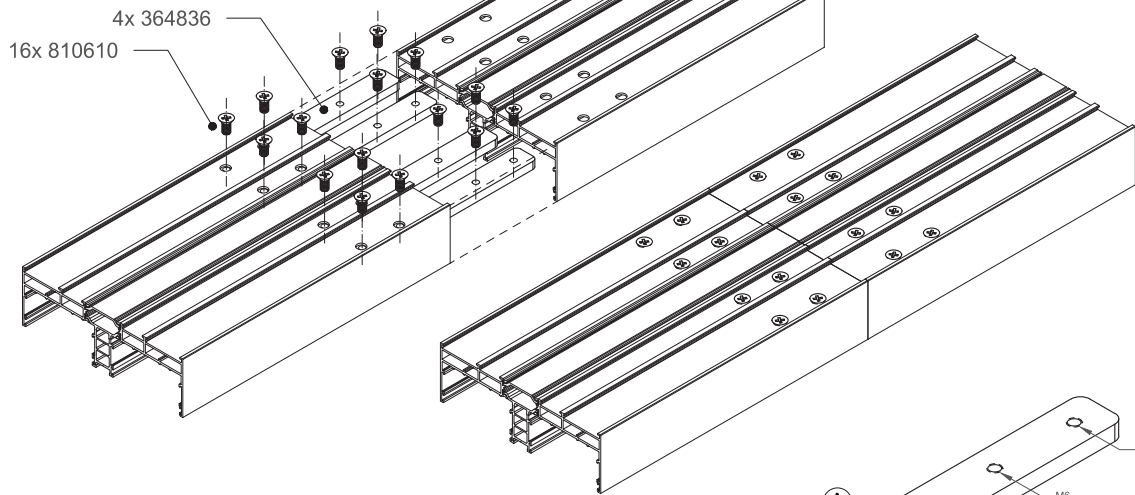
Seal joint with neutral mastic sealant without solvents. Fill all joint chambers with sealant prior to joint closure.

## LONGITUDINAL FRAME JOINING - 2-TRACK SYSTEM

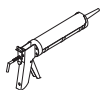
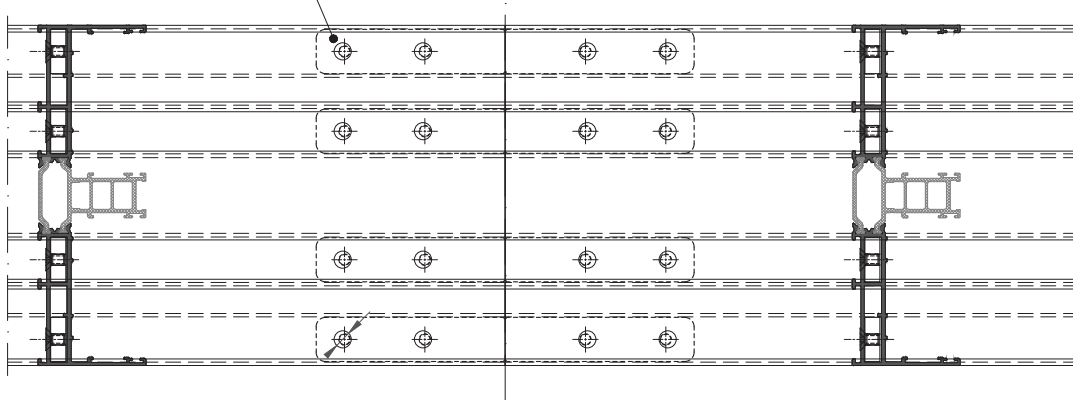
FOR PERIMETER FRAMES GREATER THAN 20 FEET



Screws intentionally mis-aligned with holes to pull joint together.



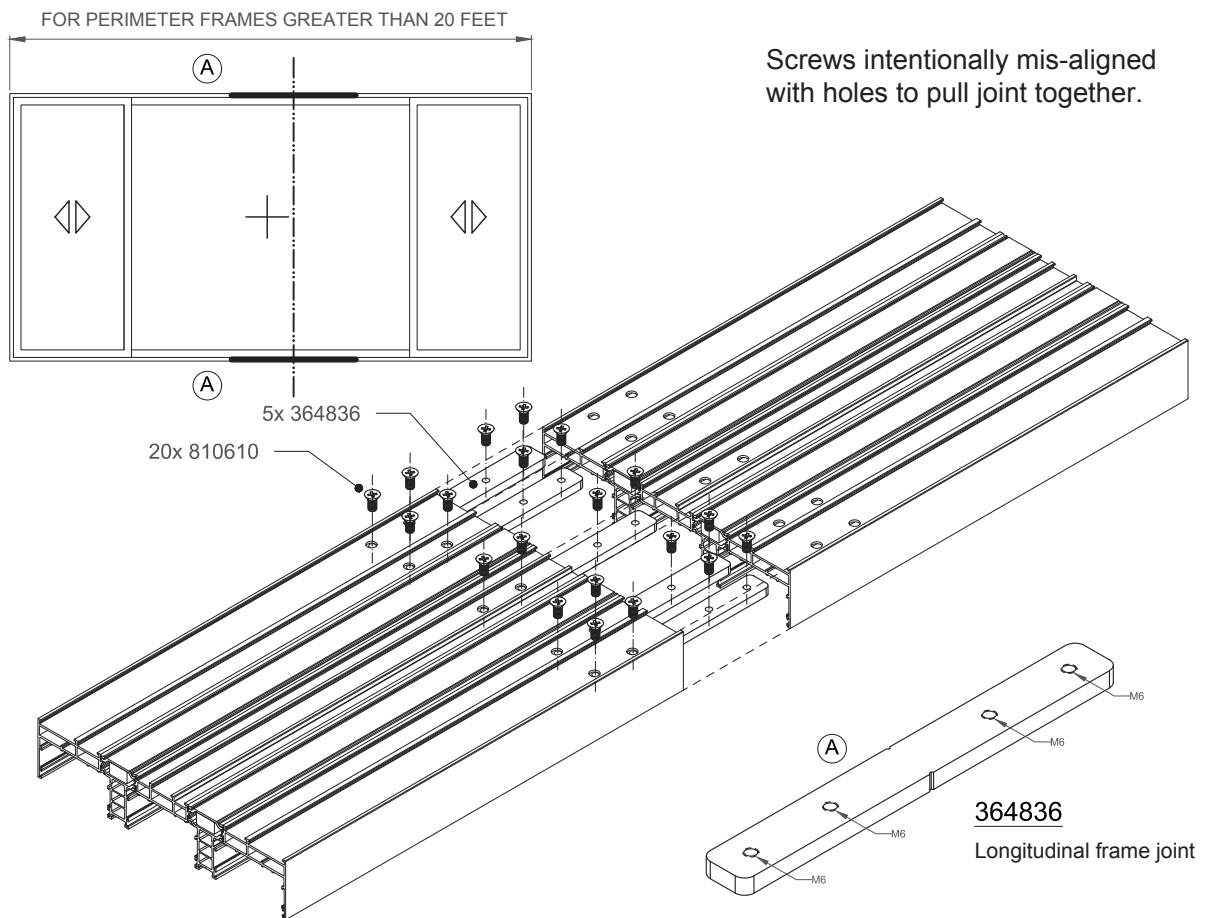
Clamping screw  
16x 810610



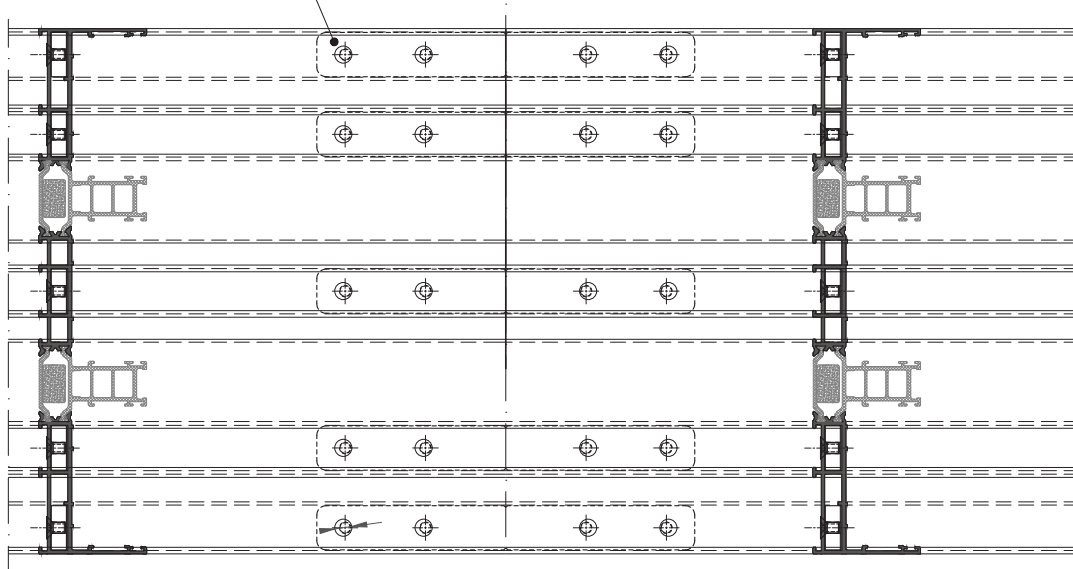
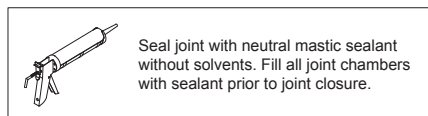
Seal joint with neutral mastic sealant without solvents. Fill all joint chambers with sealant prior to joint closure.



## LONGITUDINAL FRAME JOINING - 3-TRACK SYSTEM

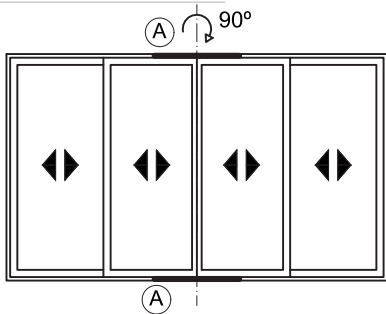


Clamping screw  
20x 810610



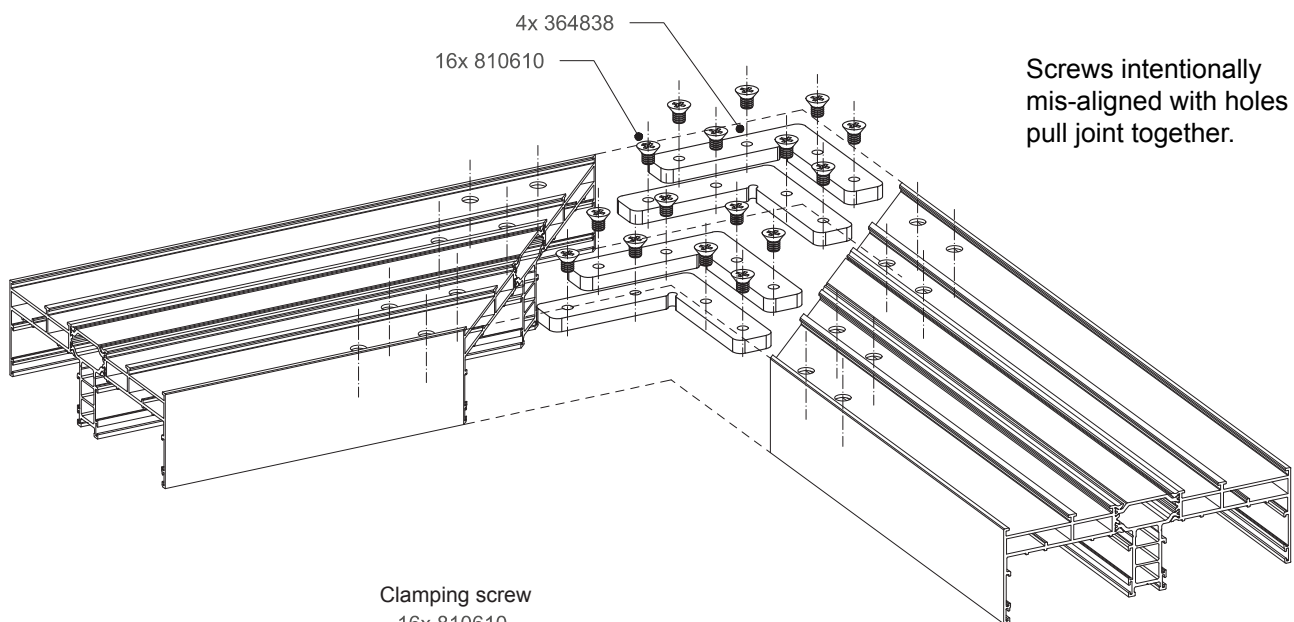
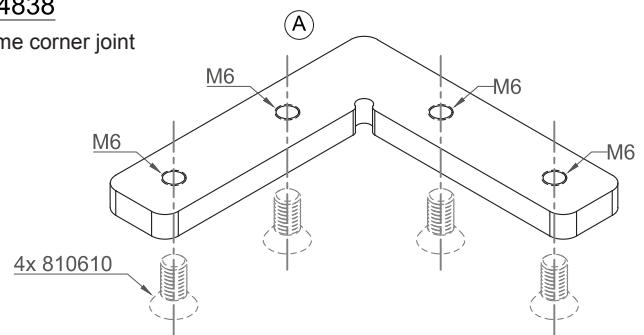
# LUXVIEW

## FRAME CORNER JOINT



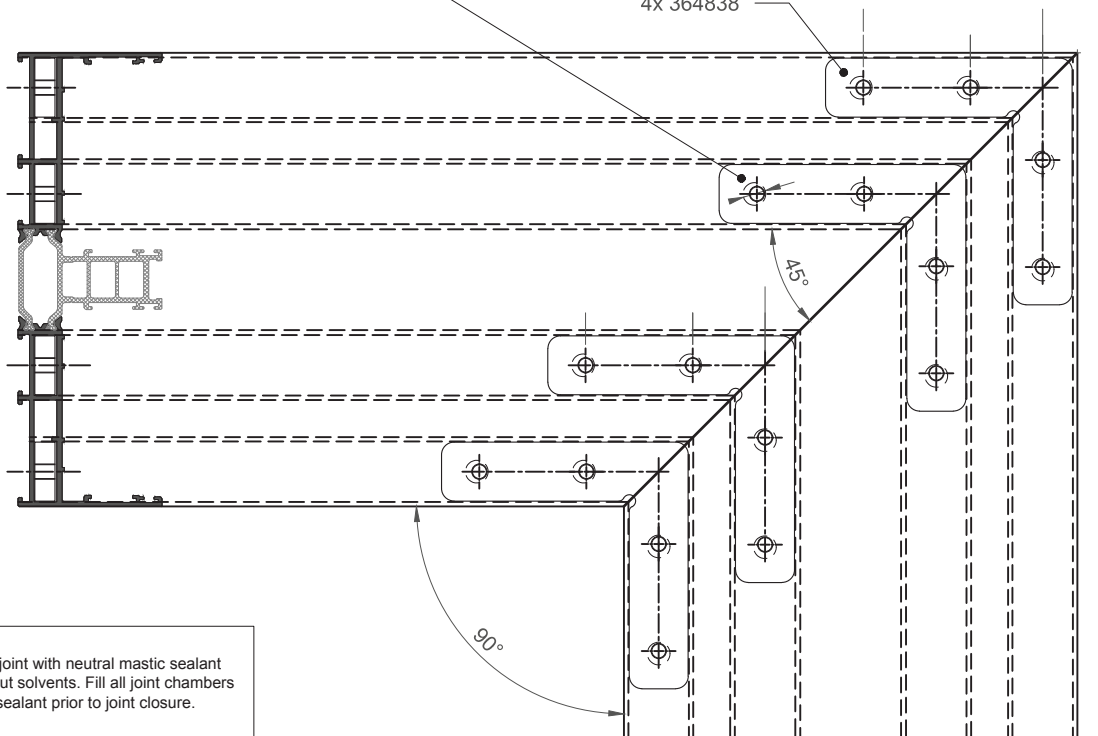
**364838**

Frame corner joint



Clamping screw  
16x 810610

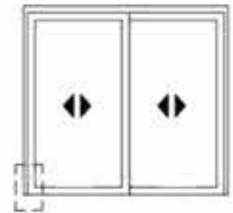
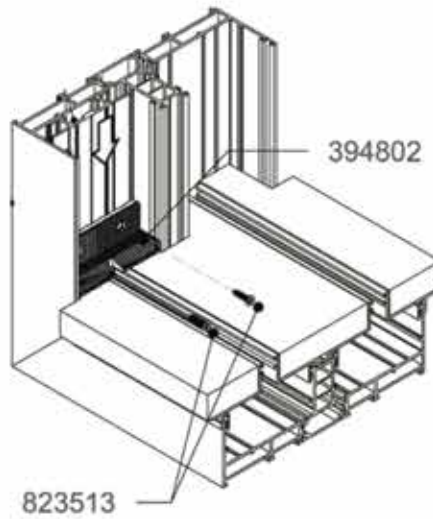
4x 364838



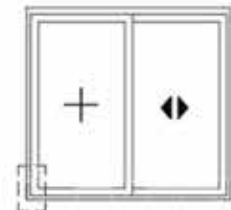
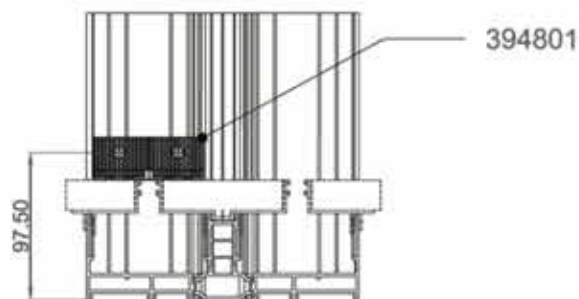
Seal joint with neutral mastic sealant without solvents. Fill all joint chambers with sealant prior to joint closure.

## FRAME STOP ASSEMBLY

Install the frame stop on the track where the active sash will engage when closed.

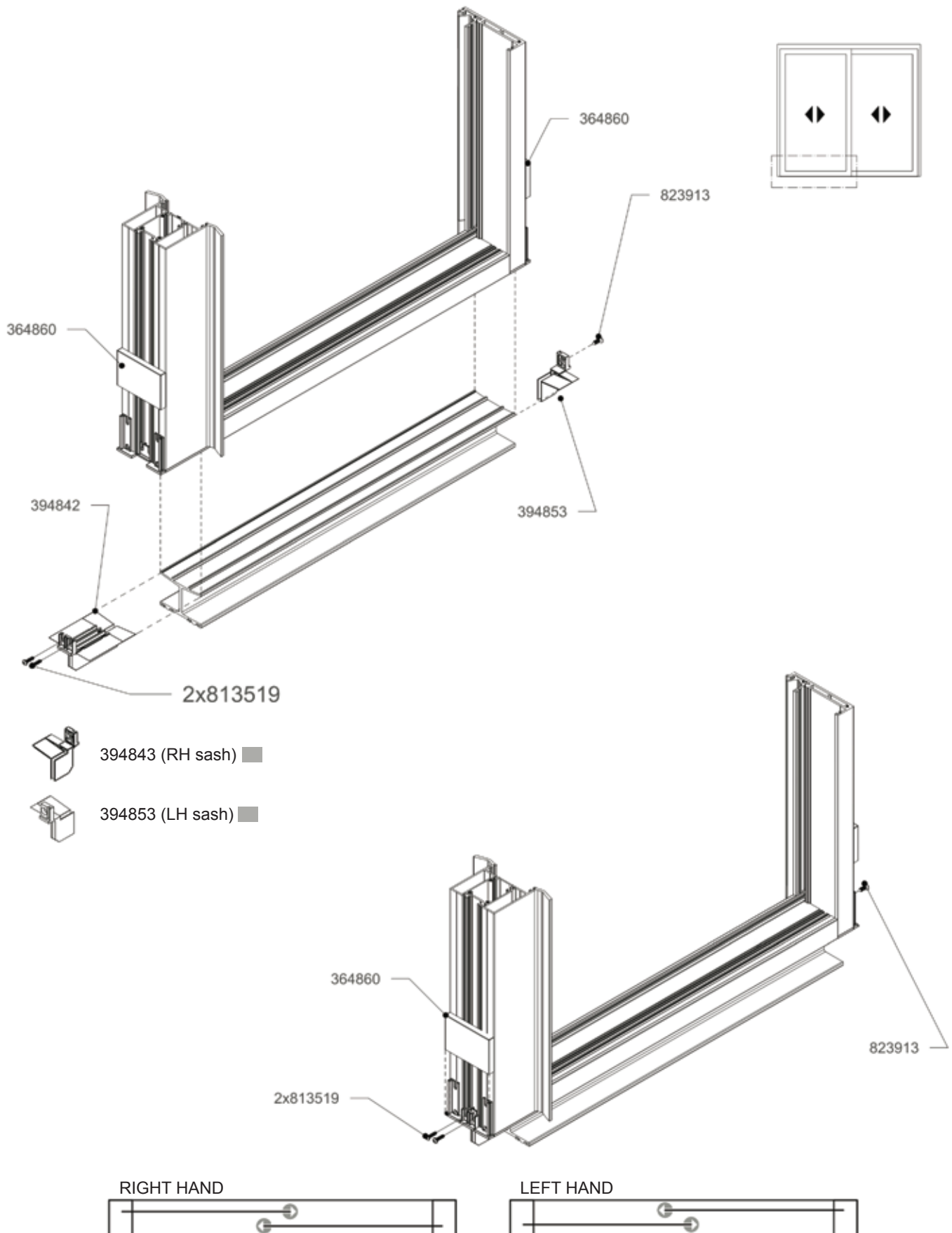


If you have a fixed sash, install the frame stop before installing the floor and the sash. Install the frame stop on the track where the fixed sash will engage when closed.

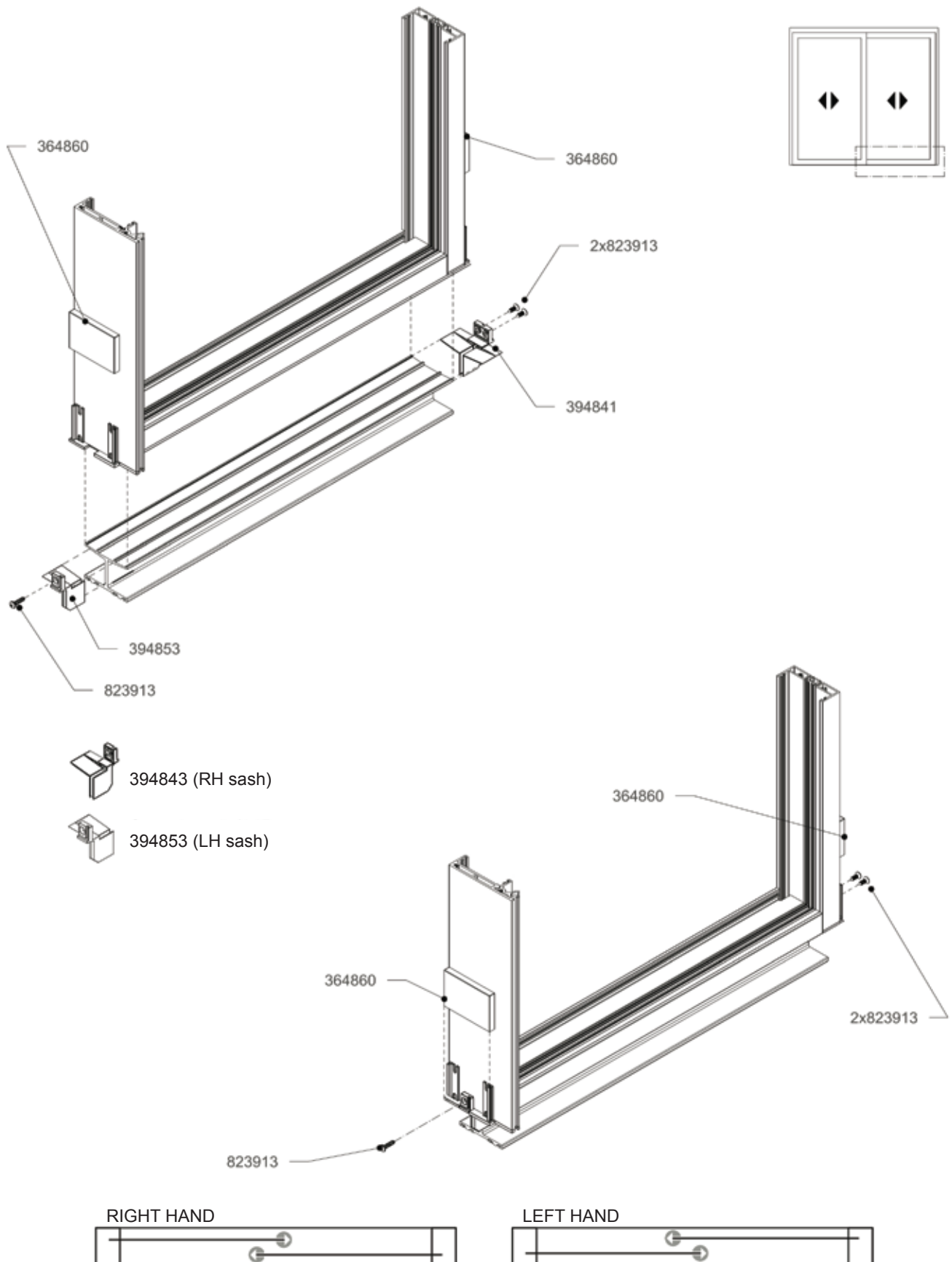




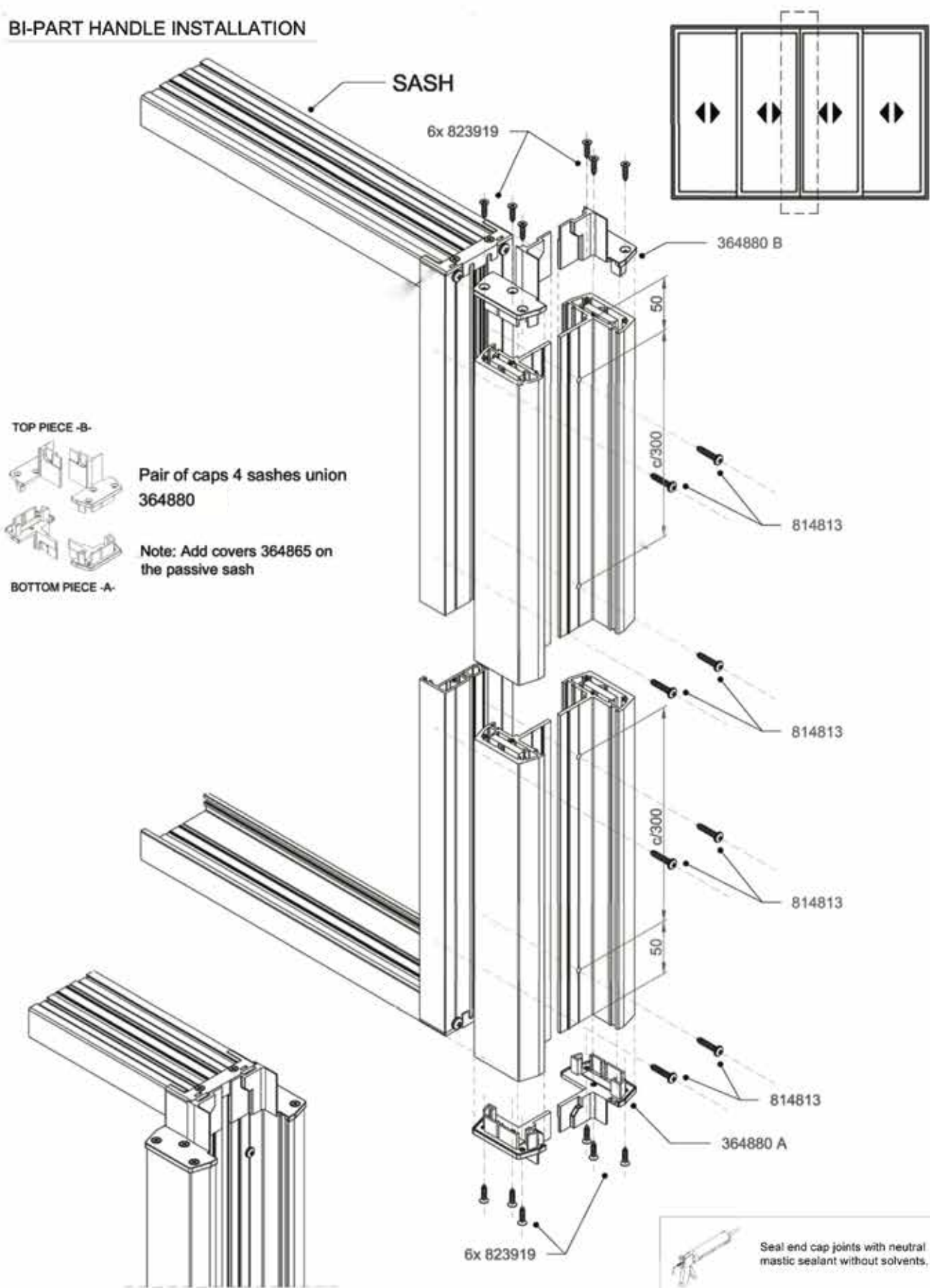
## SASH WITH HANDLE ASSEMBLY - INTEGRATED FLOOR



## SASH WITH INTERLOCK ASSEMBLY - INTEGRATED FLOOR

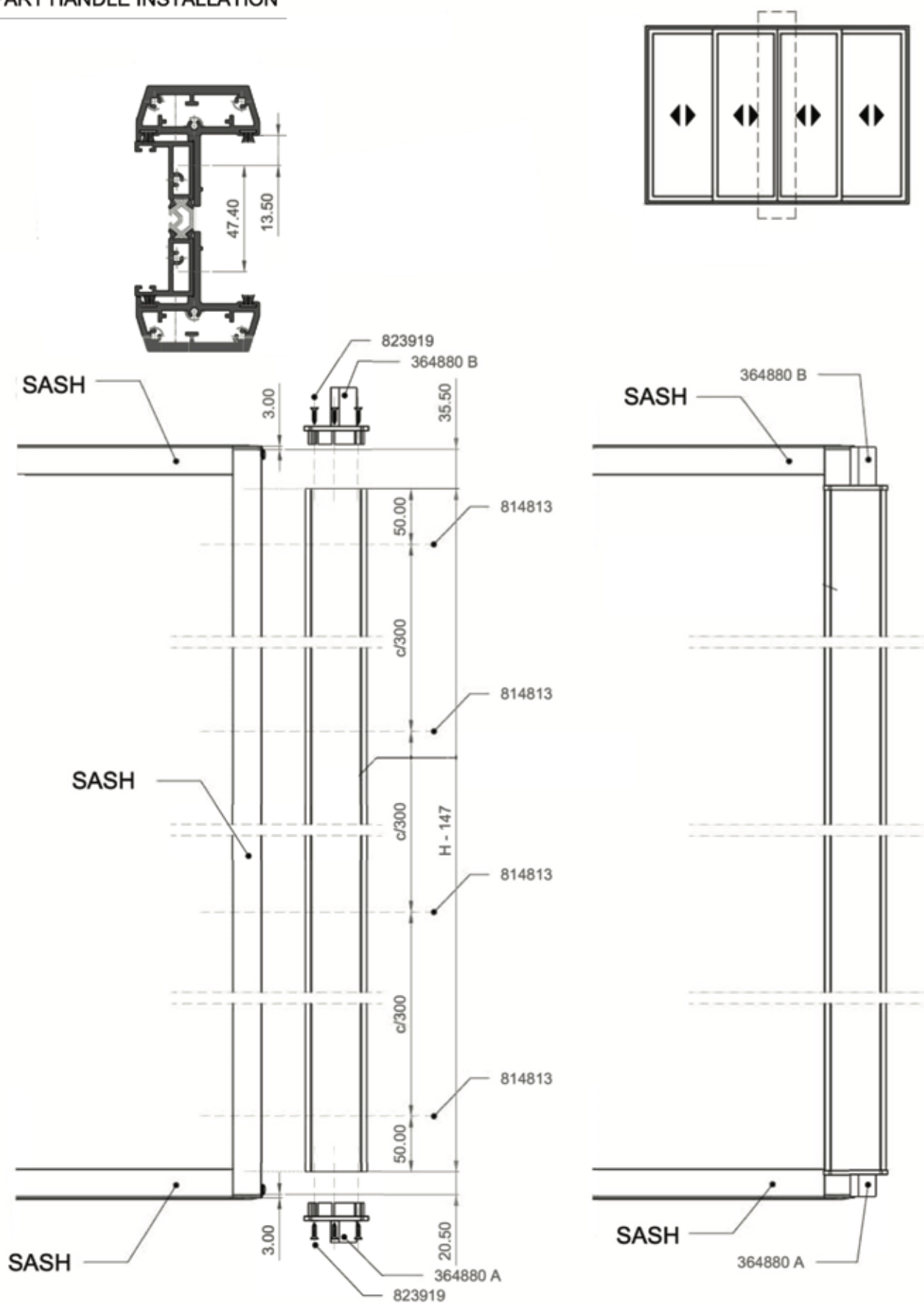


## BI-PART HANDLE INSTALLATION

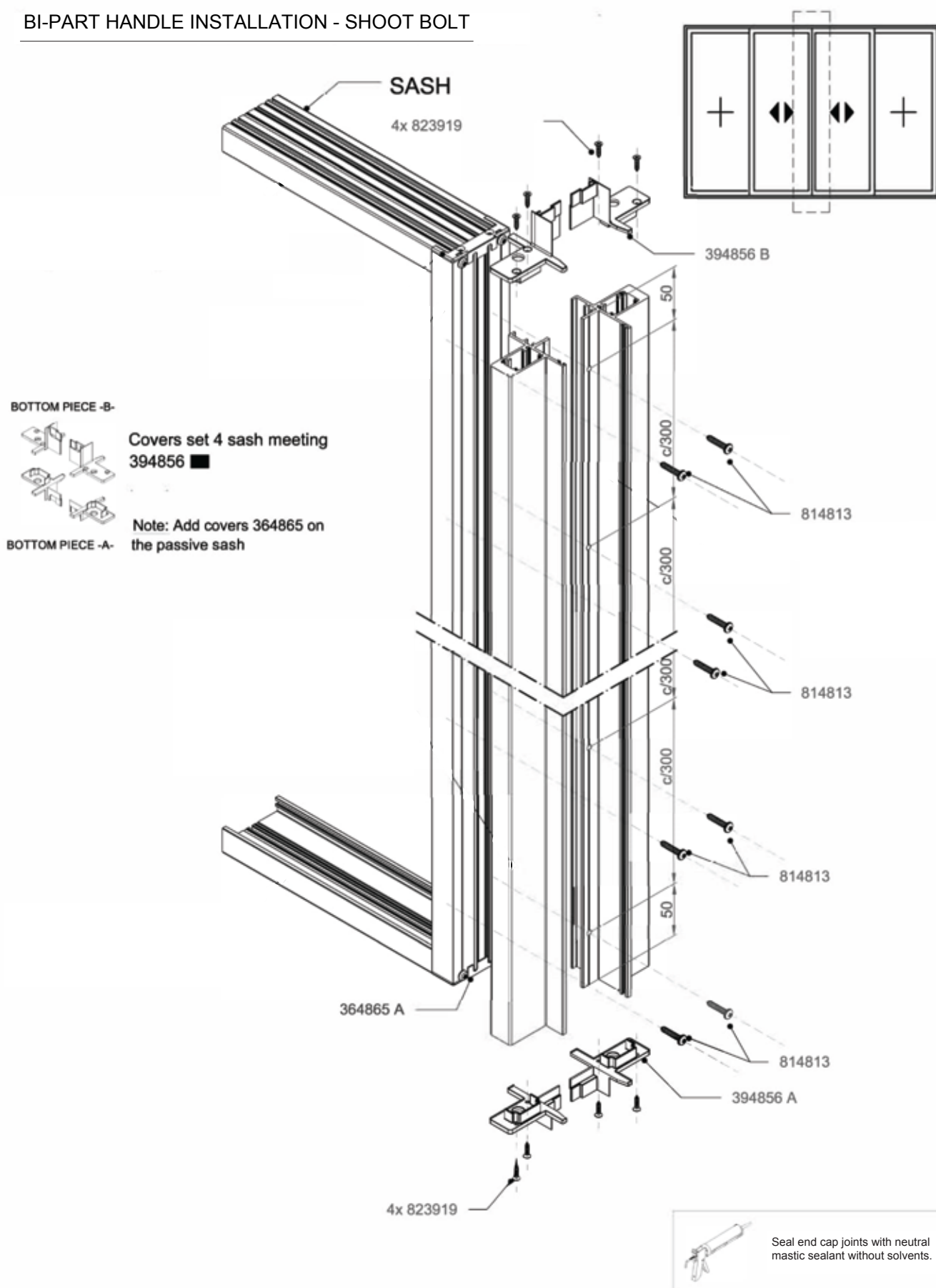


# LUXVIEW

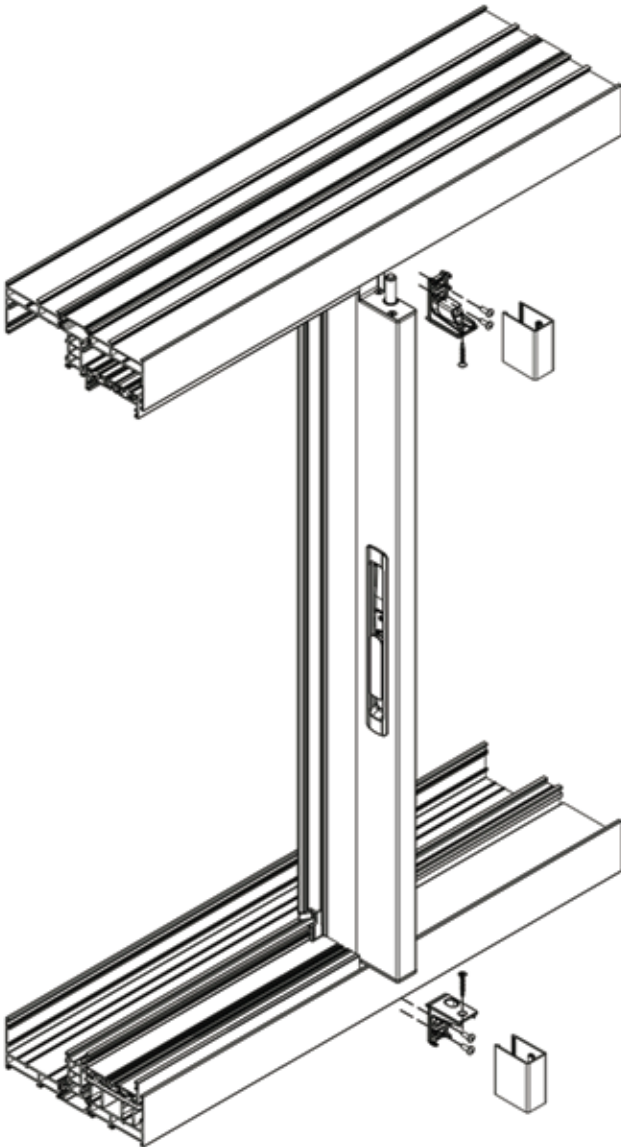
## BI-PART HANDLE INSTALLATION



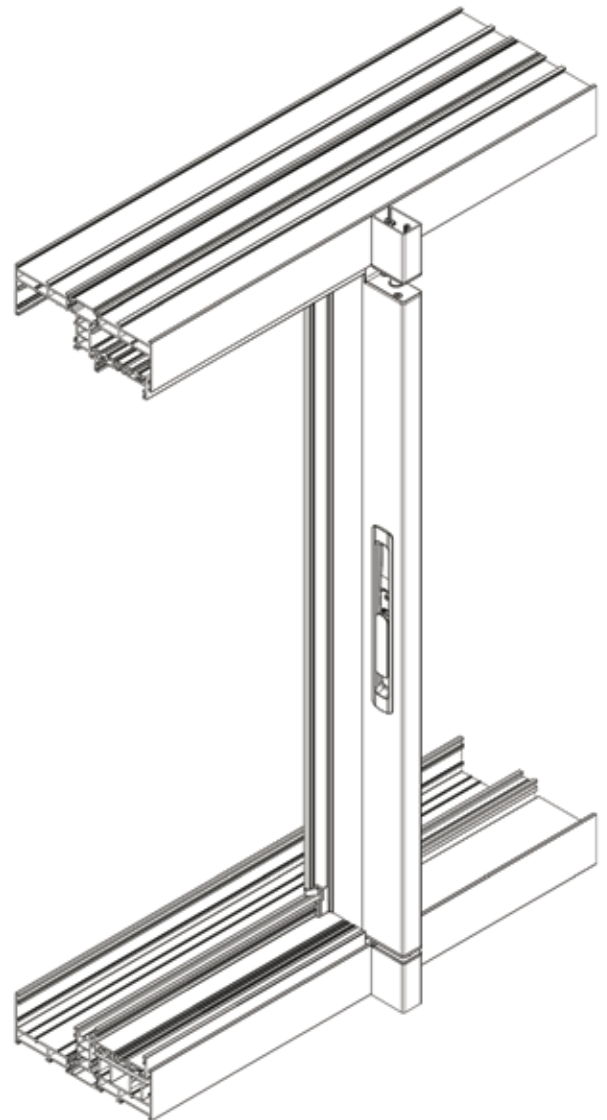
## BI-PART HANDLE INSTALLATION - SHOOT BOLT



## SHOOT-BOLT INSTALLATION

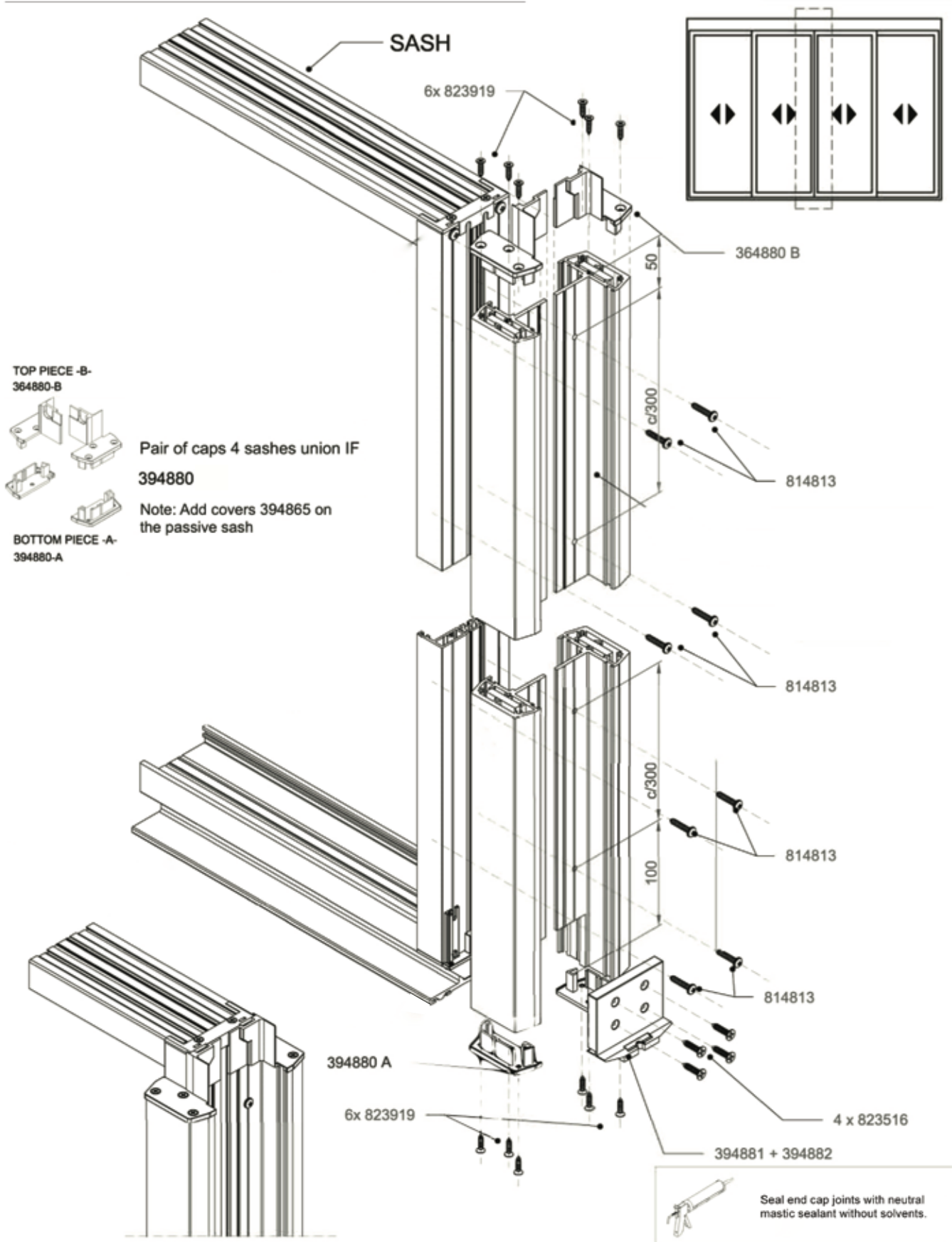


Install upper and lower shoot-bolt brackets after final position of interlock has been determined. Install shoot-bolt bracket covers if brackets will be exposed after final installation.

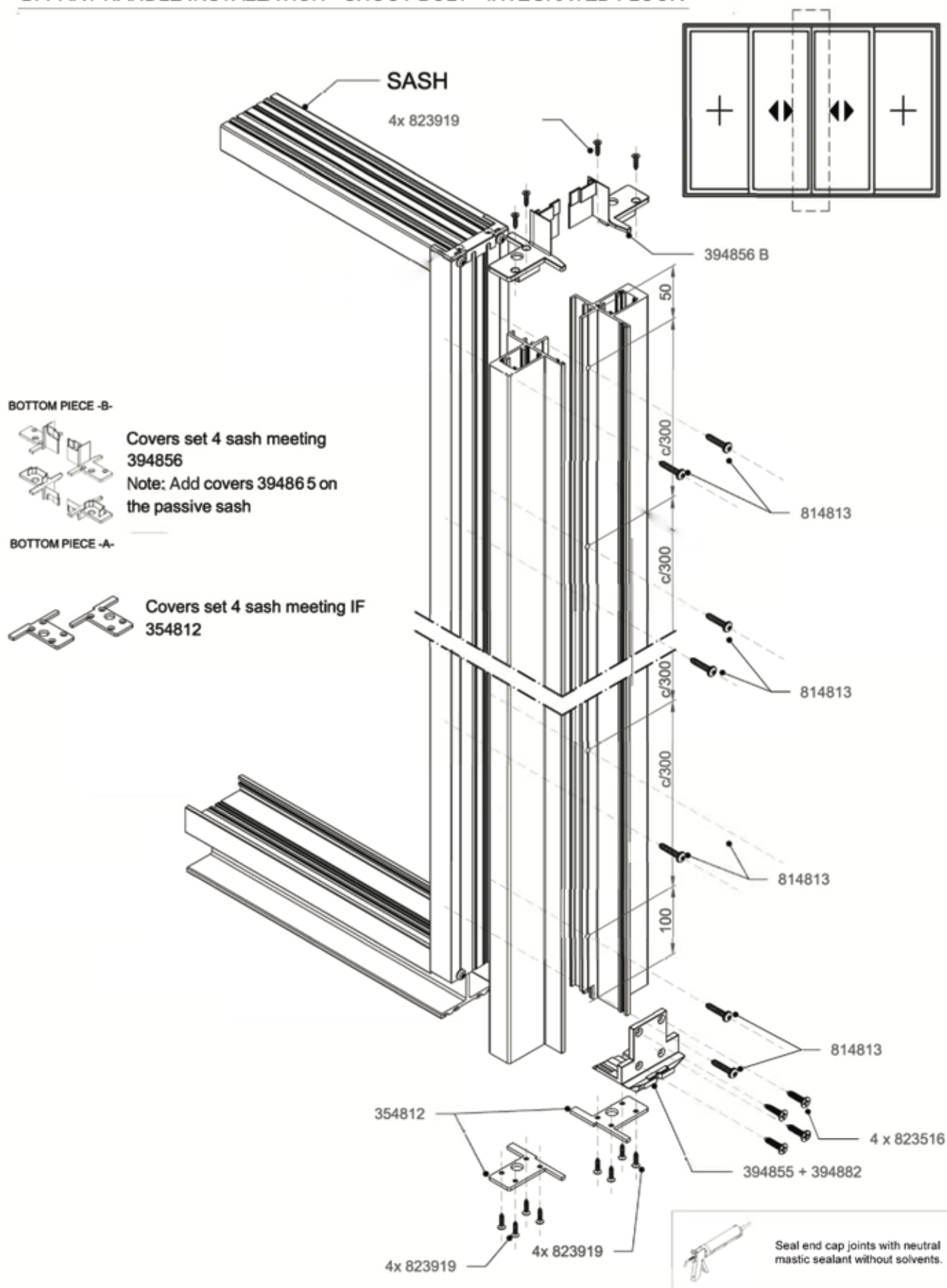




## BI-PART HANDLE INSTALLATION - INTEGRATED FLOOR

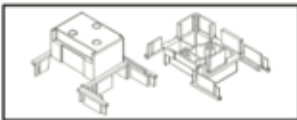


## BI-PART HANDLE INSTALLATION - SHOOT BOLT - INTEGRATED FLOOR



## HANDLE INSTALLATION - OPERABLE CORNERS

364868  
364869



364882



Note: Add covers 364865 on the passive sash

SASH

3x 813922

364868 B

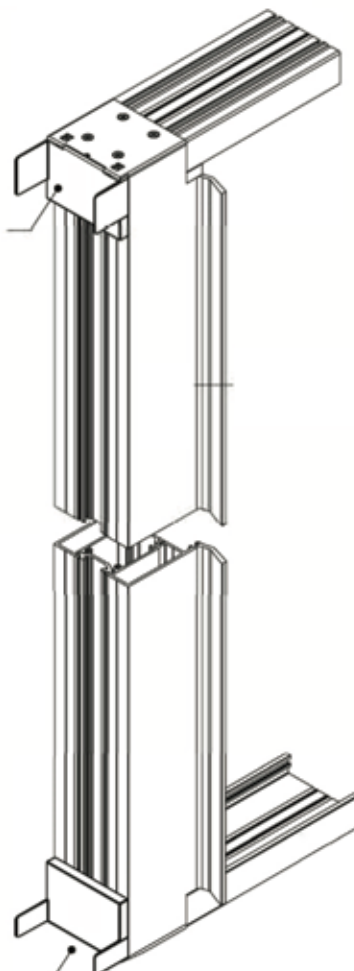
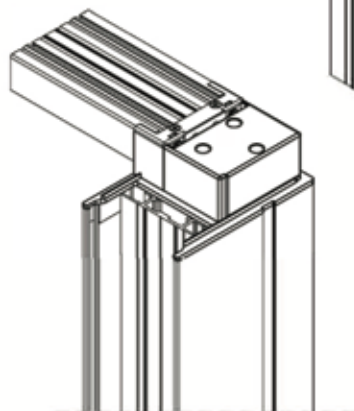
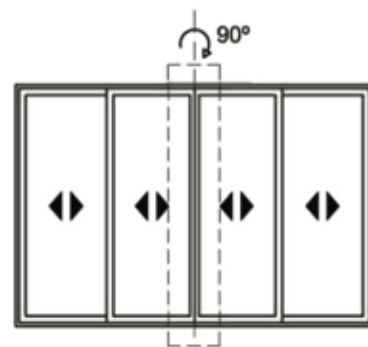
814813  
Pre-drill pilot holes

364868 A

3x 813922

364882 B

364882 A

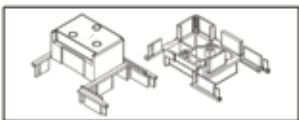


Seal end cap joints with neutral mastic sealant without solvents.

# LUXVIEW

## OPERABLE CORNER JOINT - NO HANDLE

364868  
364869

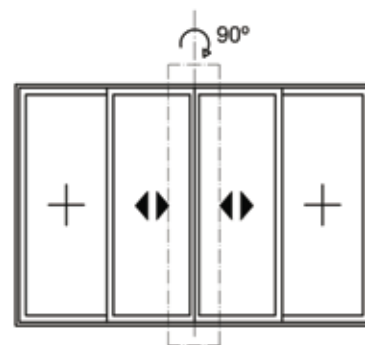
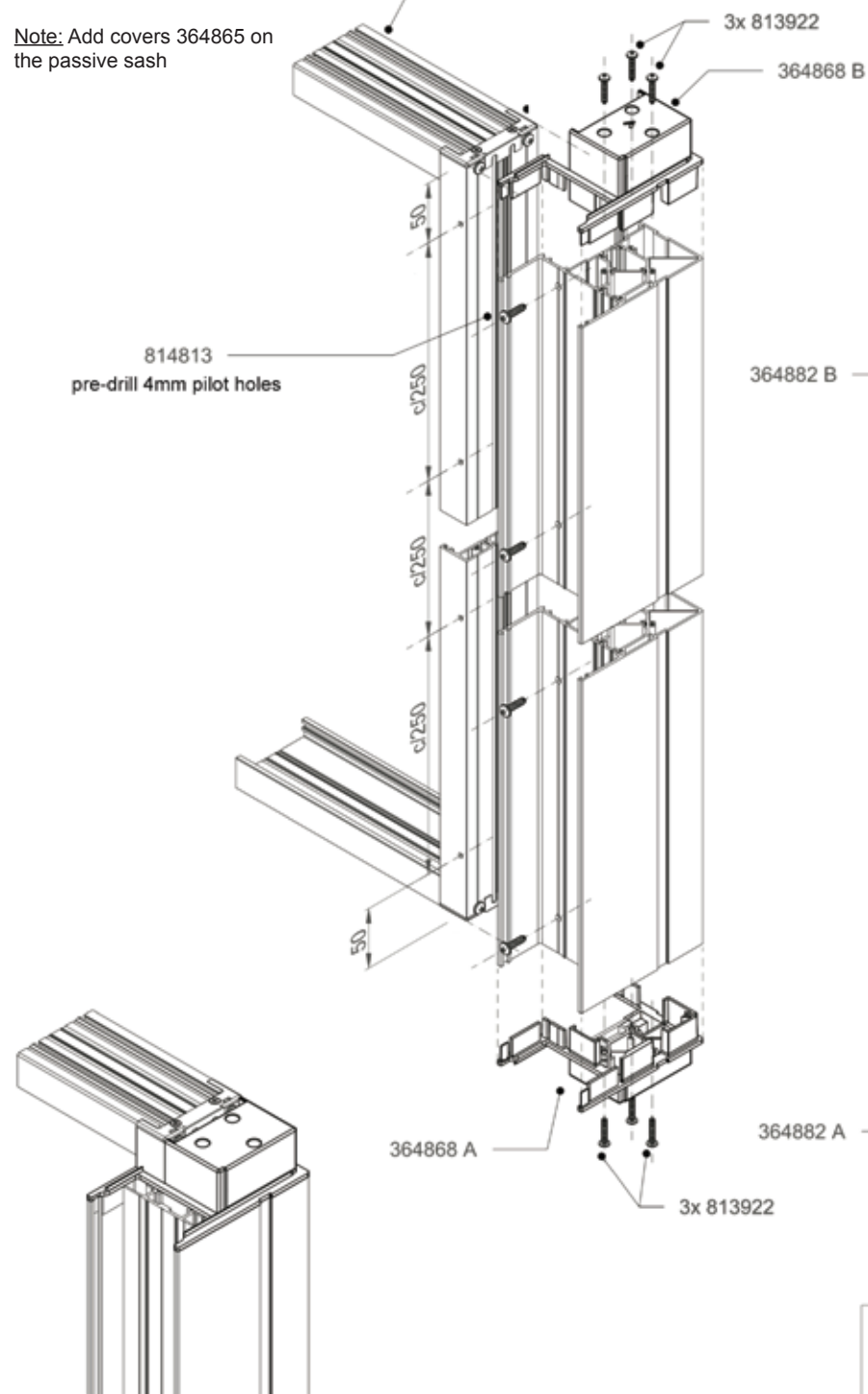


364882

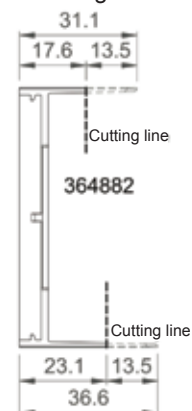


SASH

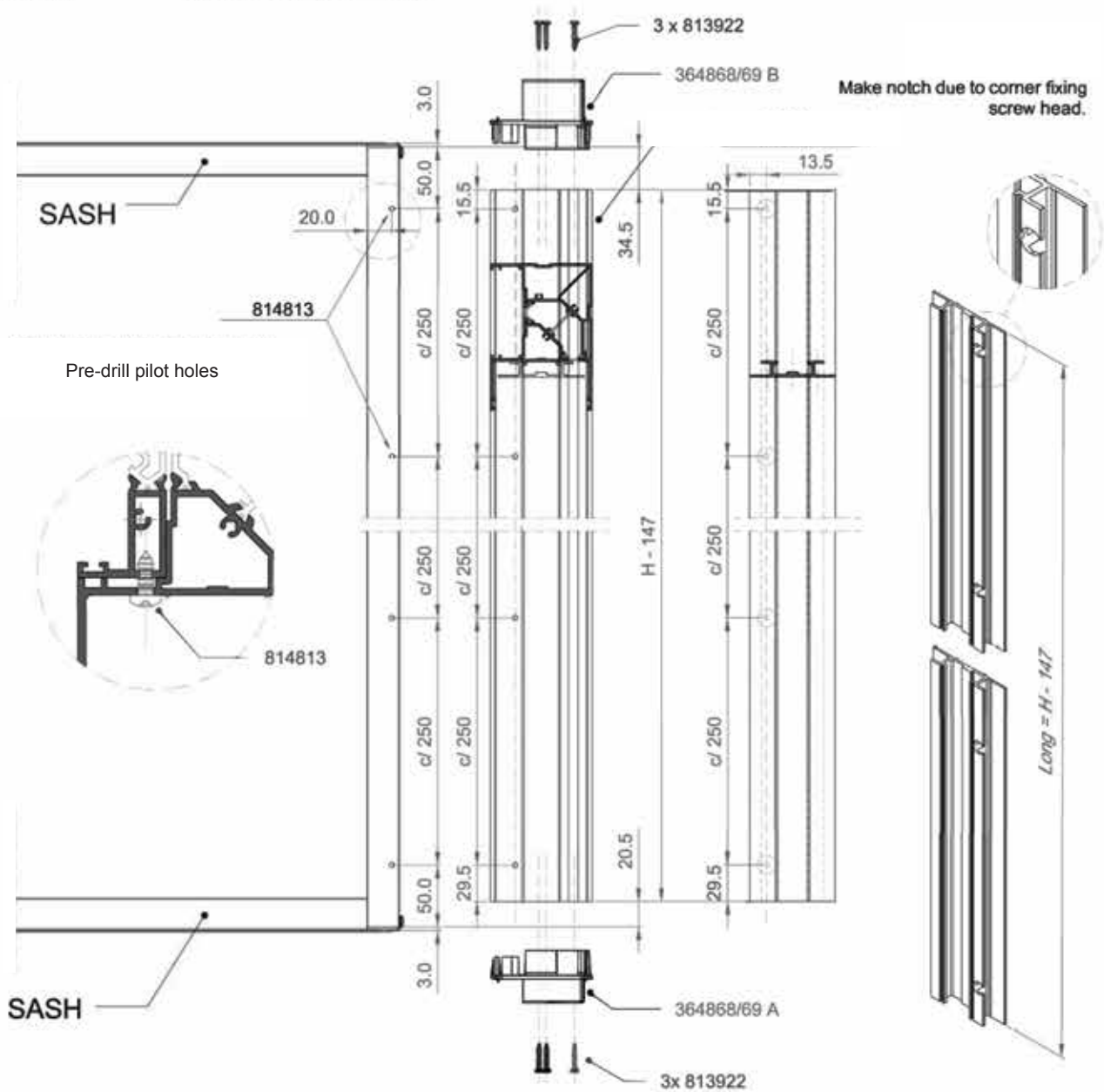
**Note:** Add covers 364865 on the passive sash



To assemble the covers it is necessary to make the following cut

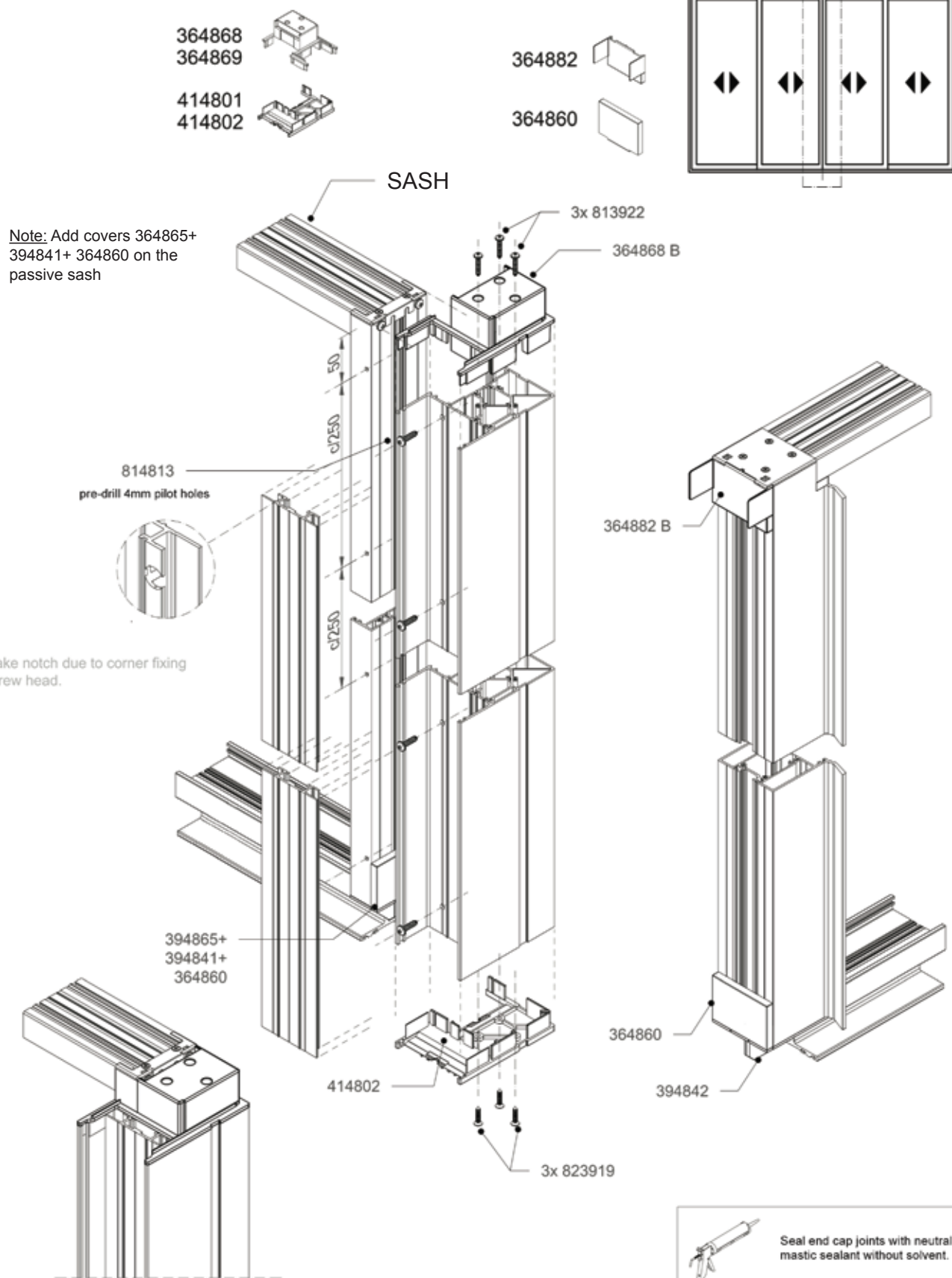


Seal end cap joints with neutral mastic sealant without solvent.



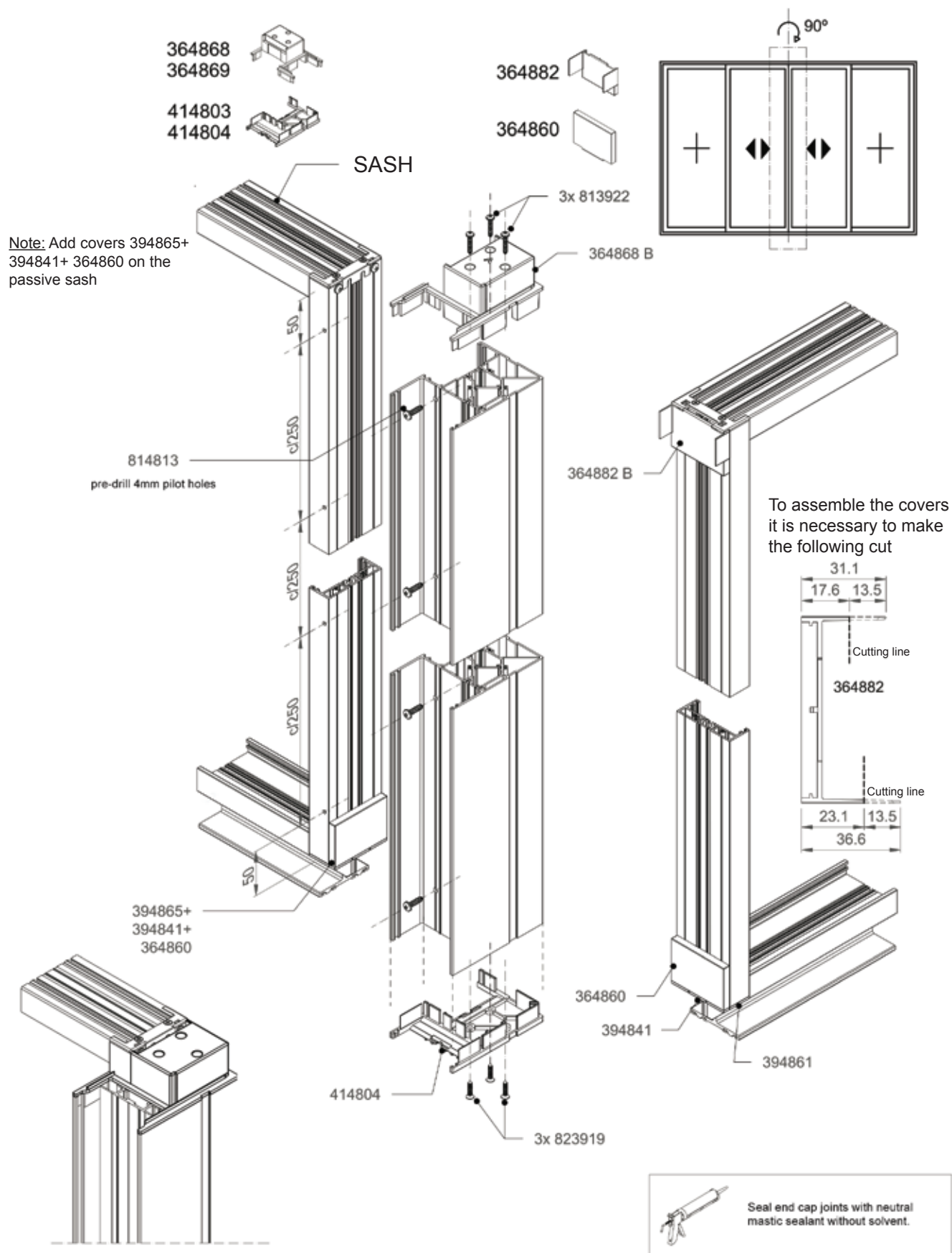


## HANDLE INSTALLATION - OPERABLE CORNERS - INTEGRATED FLOOR



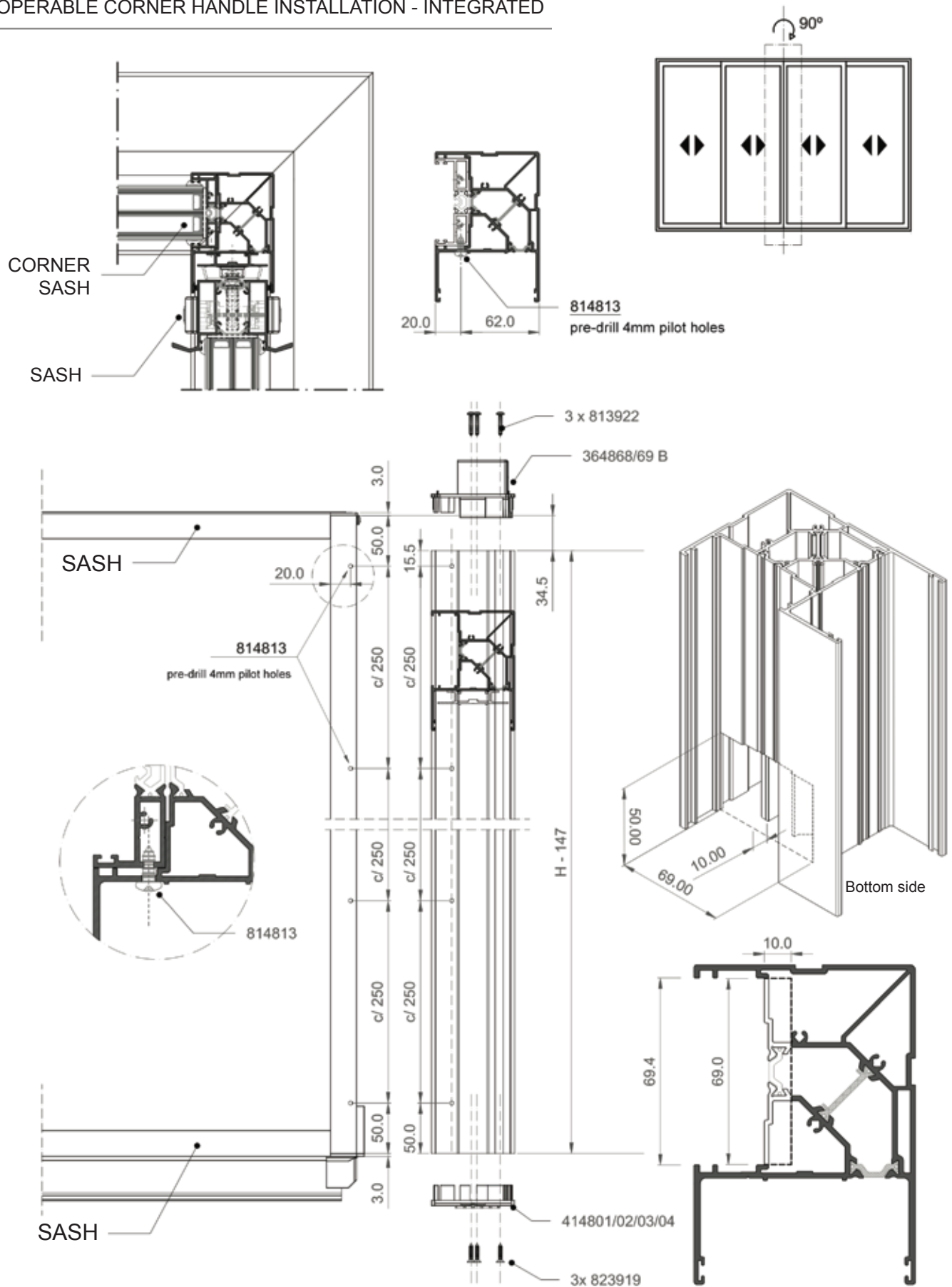


## OPERABLE CORNER JOINT - NO HANDLE - INTEGRATED FLOOR



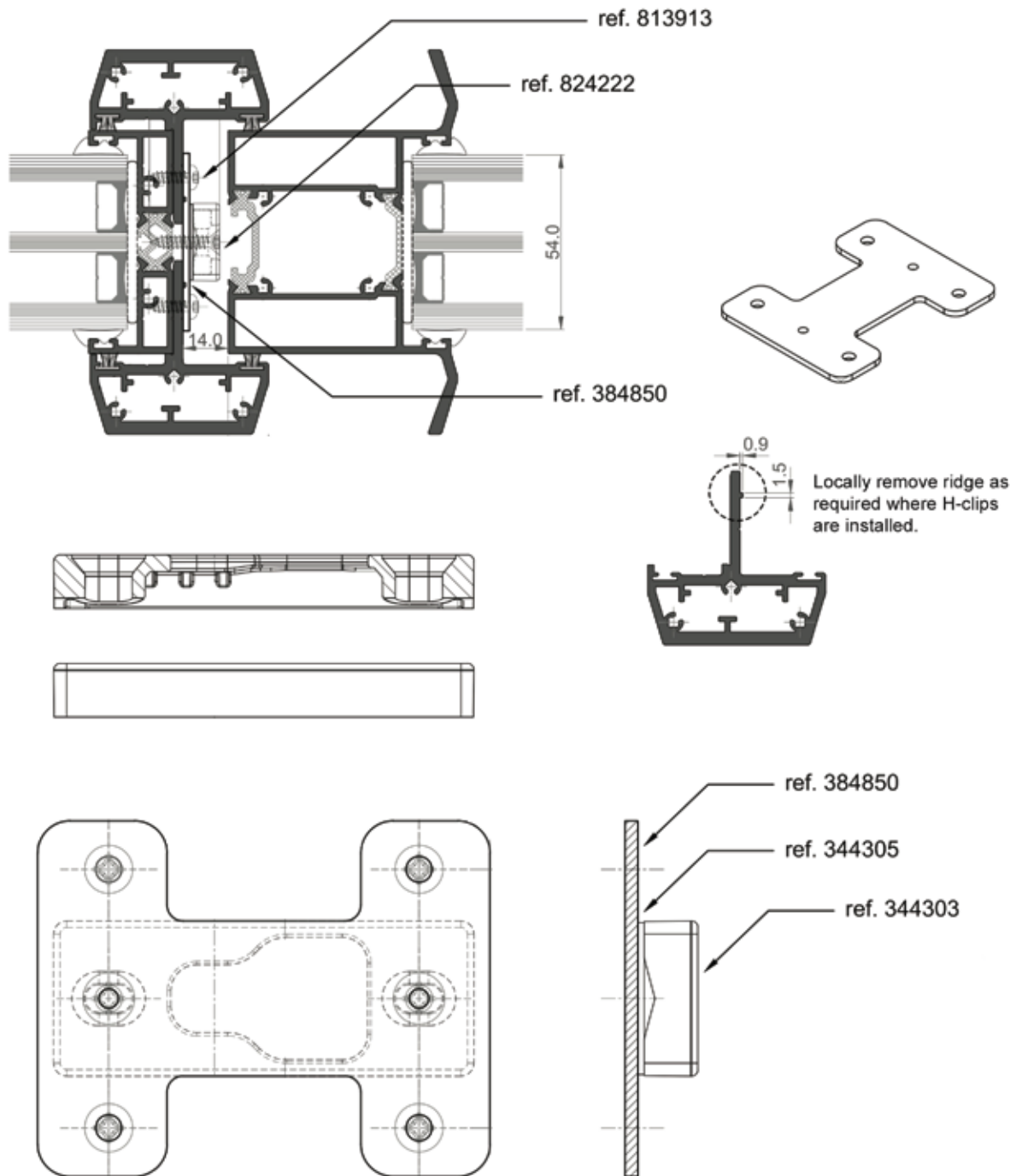
# LUXVIEW

## OPERABLE CORNER HANDLE INSTALLATION - INTEGRATED



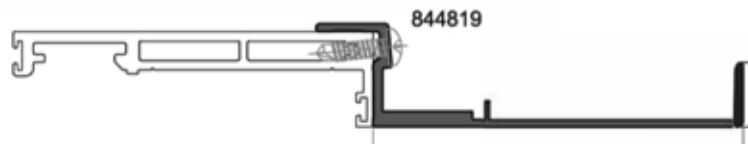


## LOCK POINT INSTALLATION - BI-PART



Permissible to shim under lock receivers using provided shims as required for smooth operation of multi-point lock mechanism.

## POCKET DOOR CLOSEOUT - 2 TRACK SYSTEM

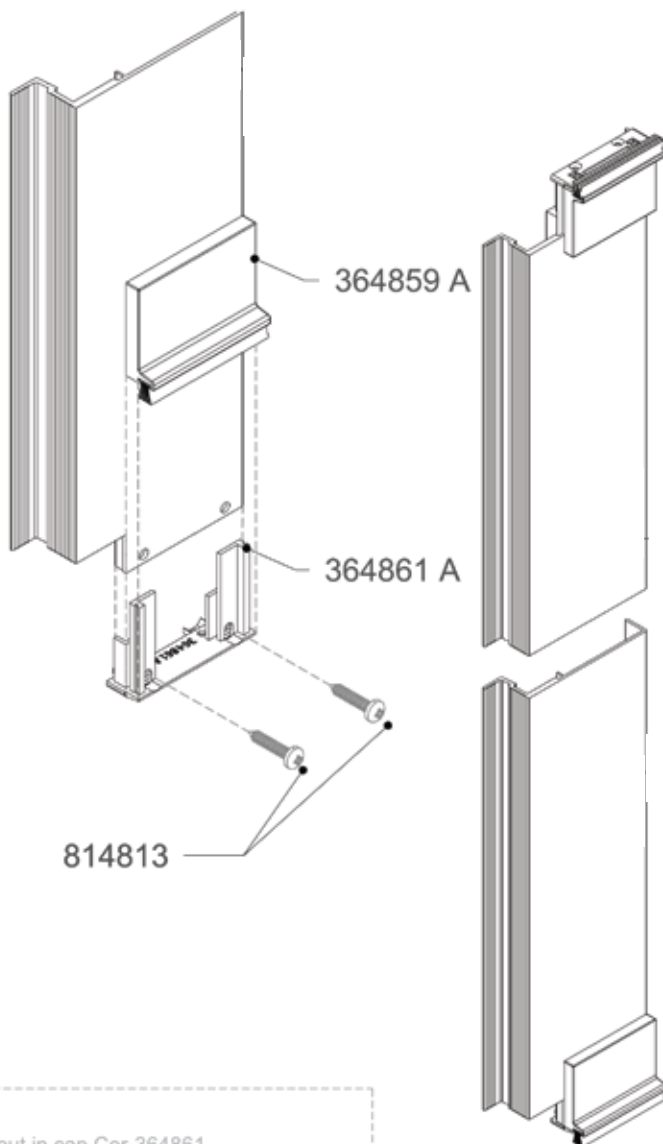
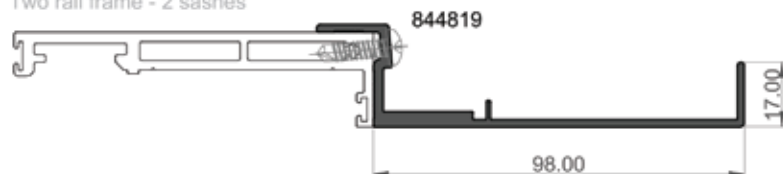


## POCKET DOOR CLOSEOUT - 3 TRACK SYSTEM

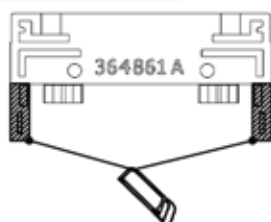


## GALANDAGE CLOSING SOLUTION - Cap assembly - Two rails frame

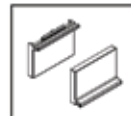
Two rail frame - 2 sashes



Cutout in cap Cor-364861

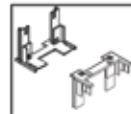


**364859**



Cover set central sash frame

**364861**



Lateral cover set

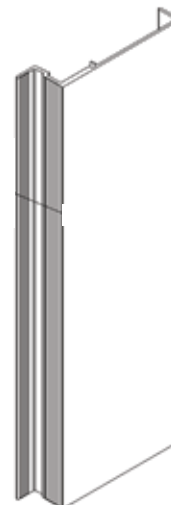


Pair of watertightness caps.  
In combination with frame  
trickle vent. Ref. 364858

**364859 B**  
+ **364857** (brush)



Bottom finishing in the integrated  
floor solution



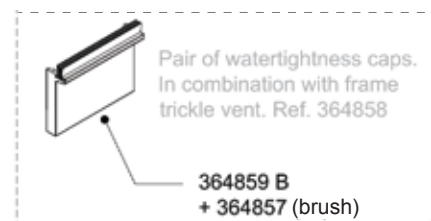
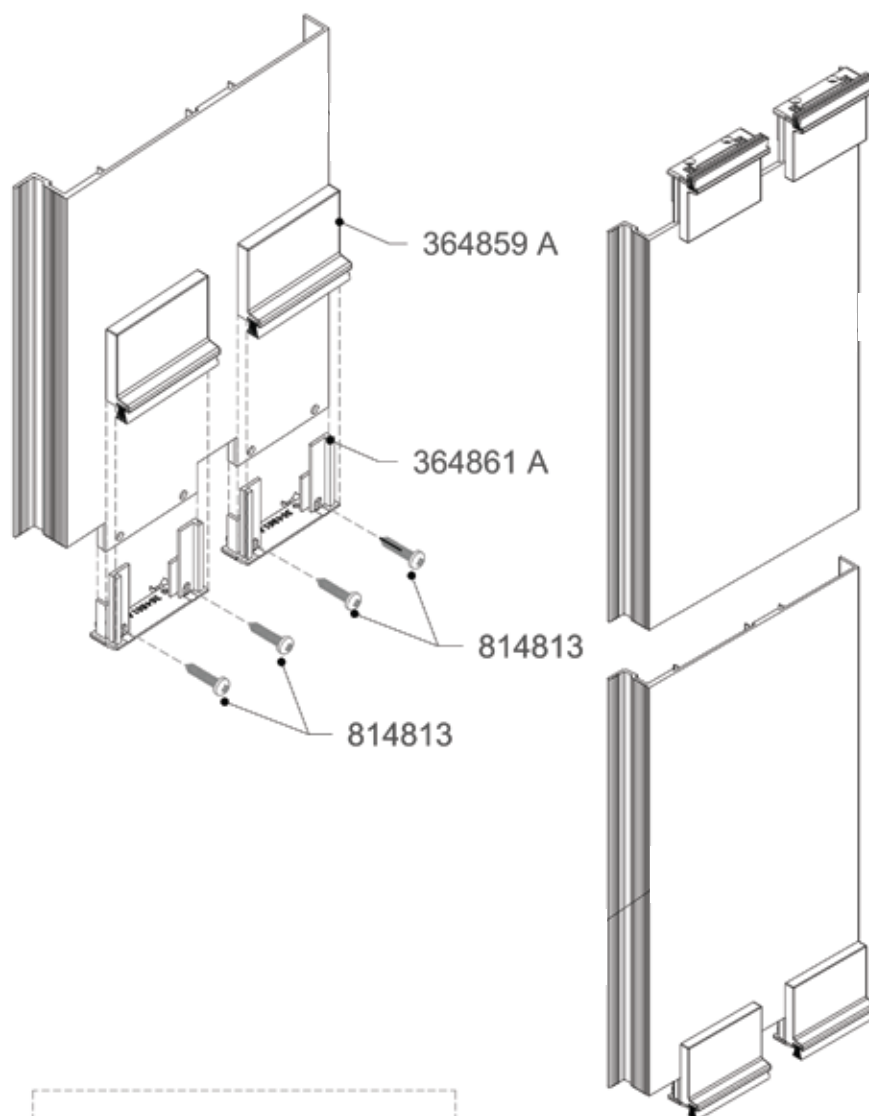
Pair of lateral watertightness  
interior sash. In combination  
with frame trickle vent. Ref.  
364858.

**364859 A**  
+ **364857** (brush)

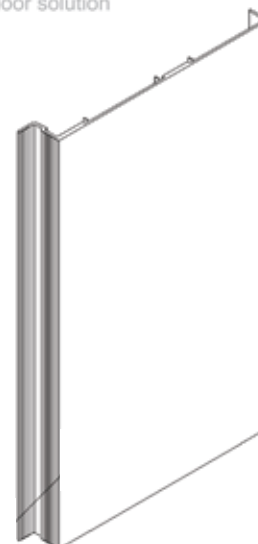


## GALANDAGE CLOSING SOLUTION - Cap assembly - Three rail frame

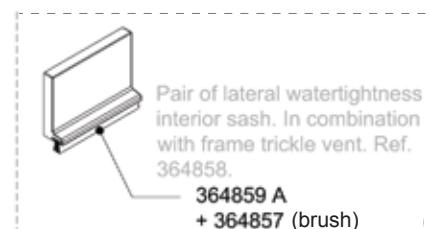
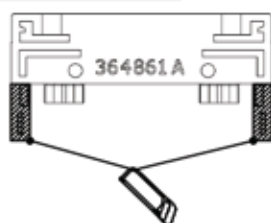
Three rail frame - 3 sashes



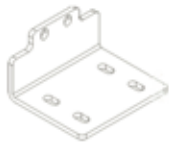
Bottom finishing in the integrated  
floor solution



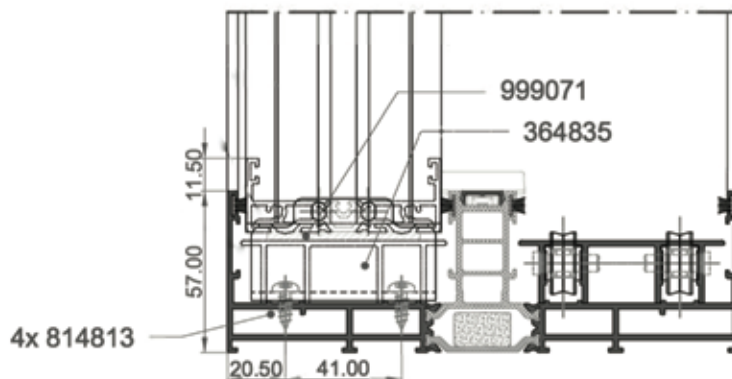
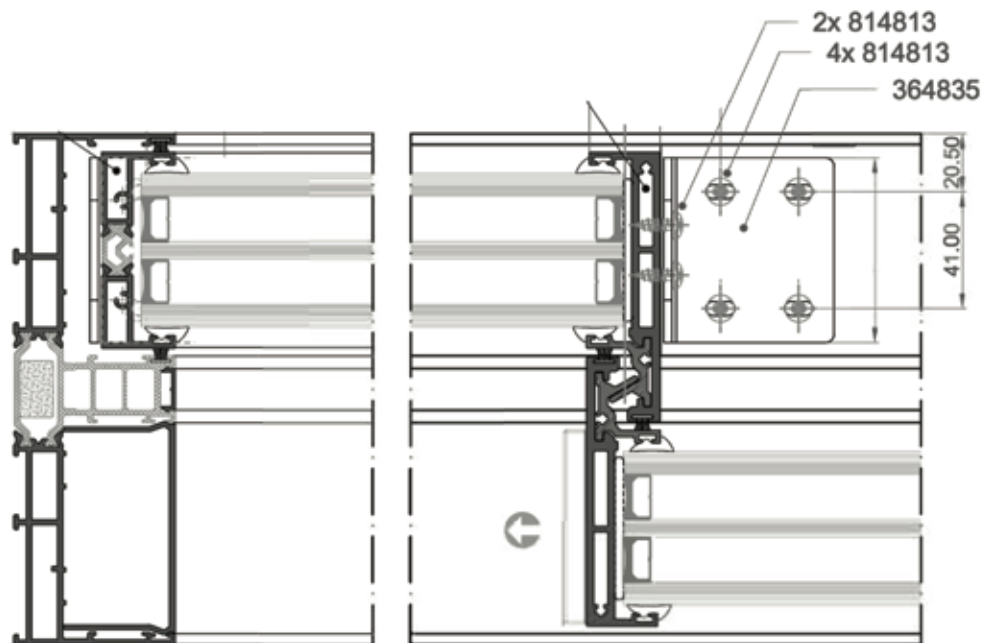
Cutout in cap Cor-364861



## FIXED SASH INSTALLATION

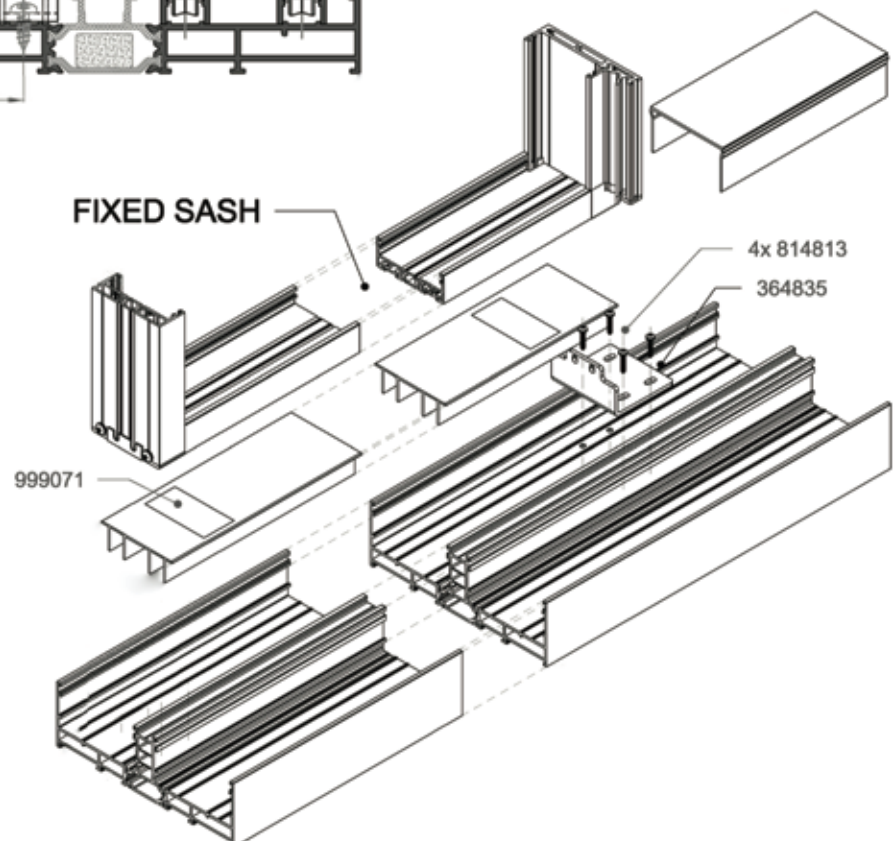


Fixed sashes fixing angle  
364835

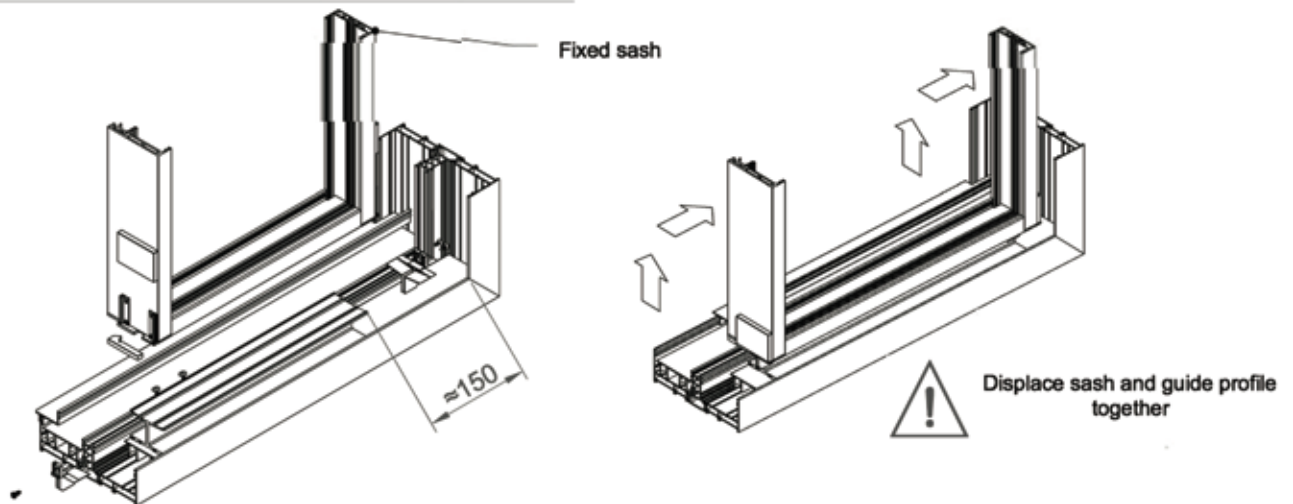


### The same fixing and installation in the top part

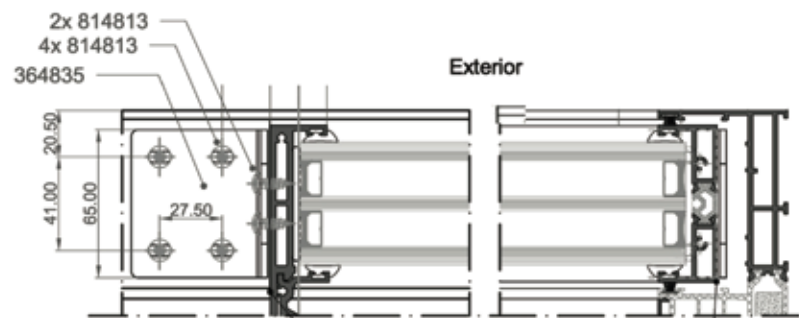
Once the fixed light is fixed, screw the angle to the central sash profile.



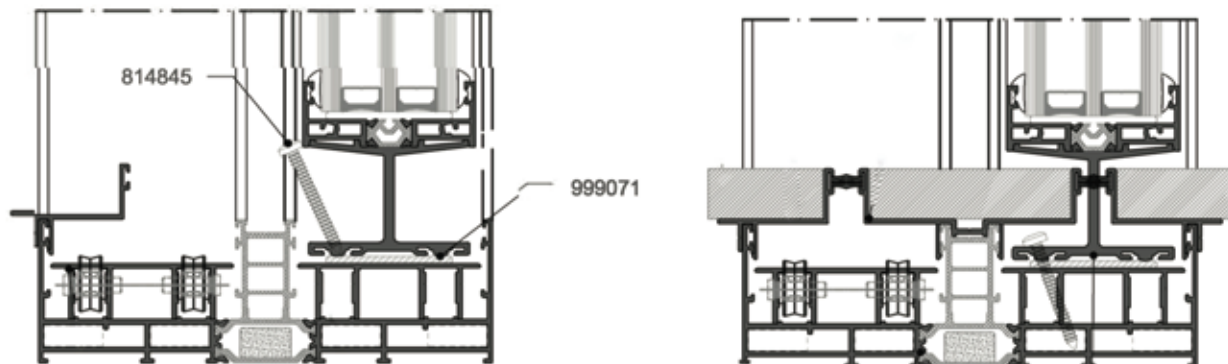
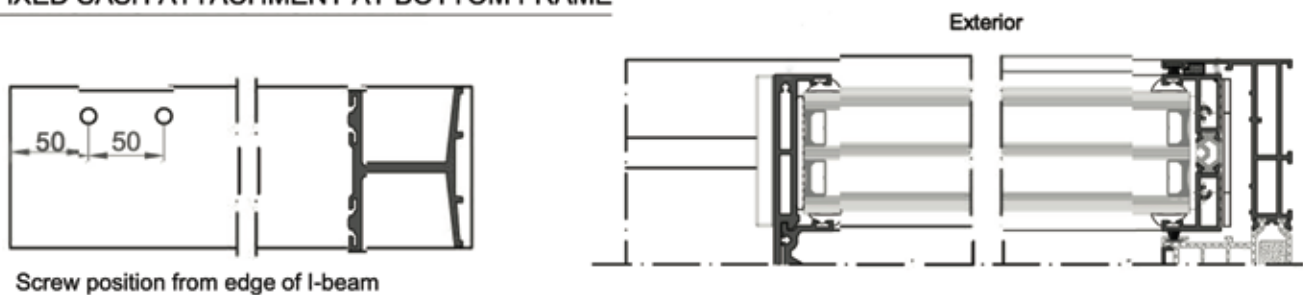
## FIXED SASHES ASSEMBLY - INTEGRATED FLOOR



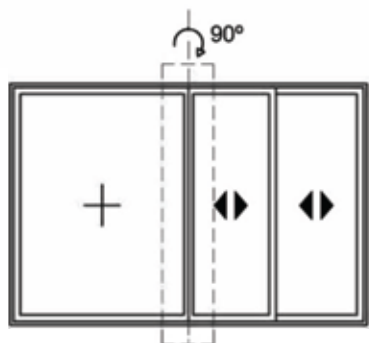
## FIXED SASH ATTACHMENT AT UPPER FRAME



## FIXED SASH ATTACHMENT AT BOTTOM FRAME

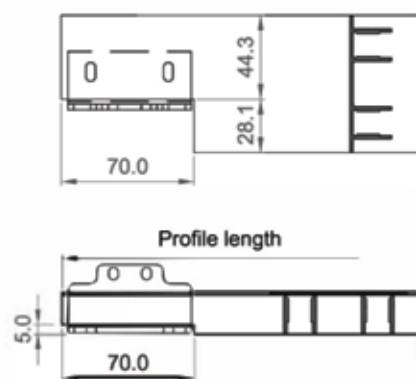


## FIXED SASHES - OPERABLE CORNERS

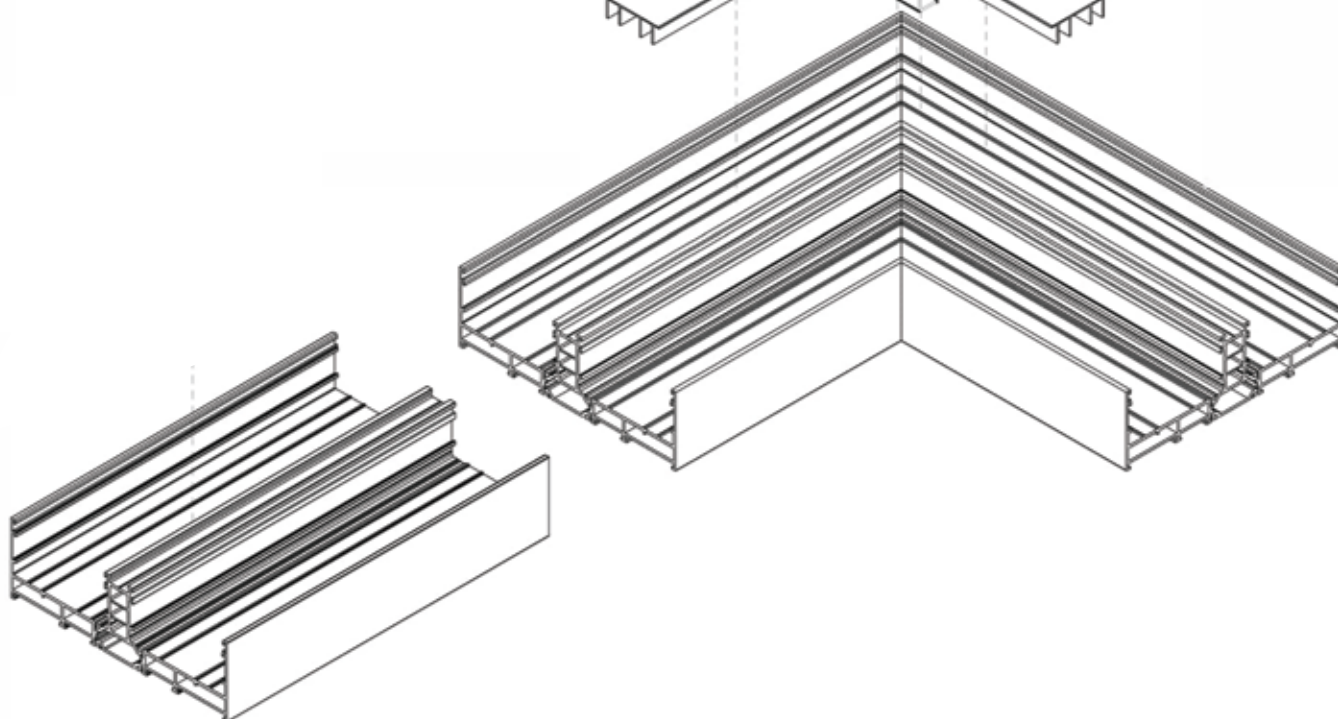
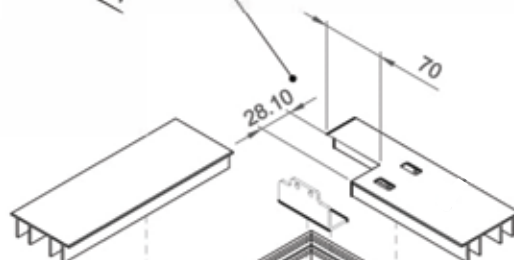
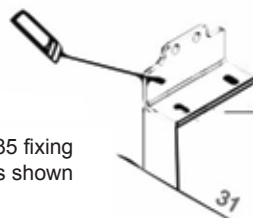


When installing fixed sashes on one side of an operable corner, the profiles in the corner must be assembled after the fixed sash is installed in the frame.

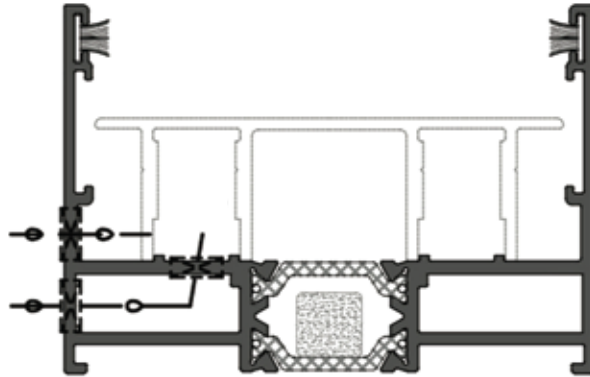
Corner track machining detail



Cut 364835 fixing bracket as shown



## DRAINAGE IN MONO-TRACK (NON-WEATHER EXPOSED AREA)



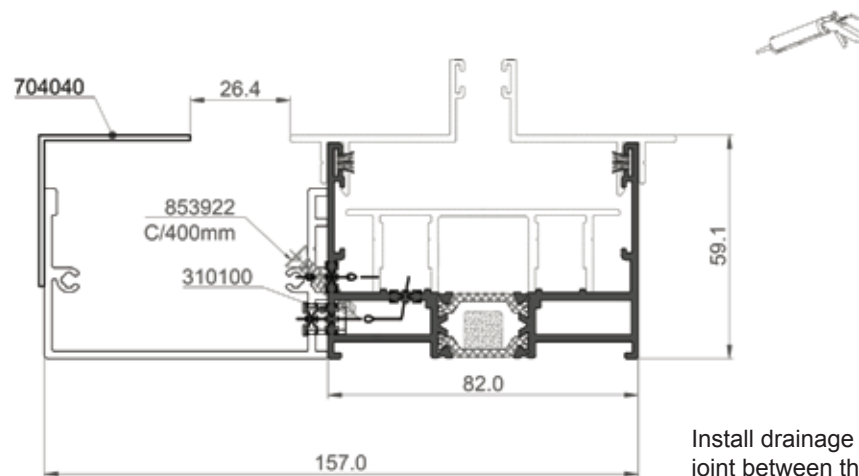
Install drainage caps (920100) to any exposed drainage slots.



**Very important note:**

Tubular chambers in the mitred joint of the frame should be properly sealed in front of the cleats in order to avoid water infiltration.

## DRAINAGE IN MONO-TRACK - INTEGRATED FLOOR WITH GUTTER (NON-WEATHER EXPOSED AREA)

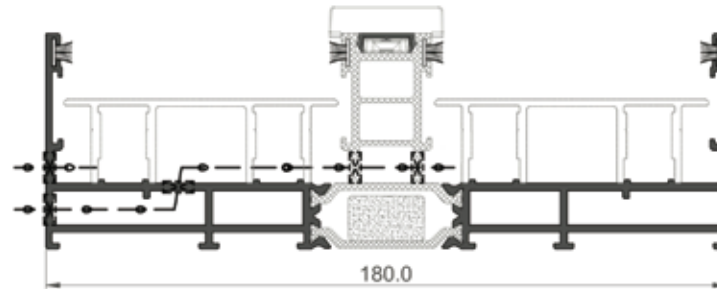


Install drainage tubes (310100) in the joint between the gutter and the frame. Permissible to cut tube to desired length.



Install drainage tubes (310100) in the joint between the gutter and the frame. Permissible to cut tube to desired length.

## DRAINAGE IN 2-TRACK SYSTEM (NON-WEATHER EXPOSED AREA)

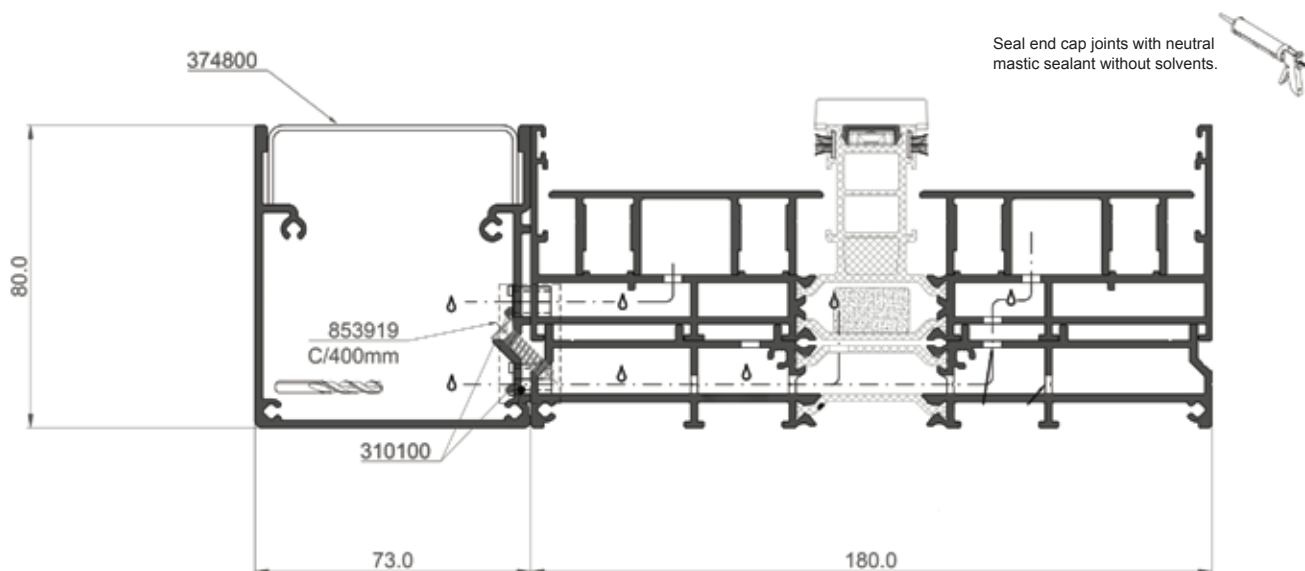


Install drainage caps (920100) to any exposed drainage slots.

Very important note:

Tubular chambers in the mitred joint of the frame should be properly sealed in front of the cleats in order to avoid water infiltration.

## DRAINAGE IN 2-TRACK SYSTEM - 80MM GUTTER



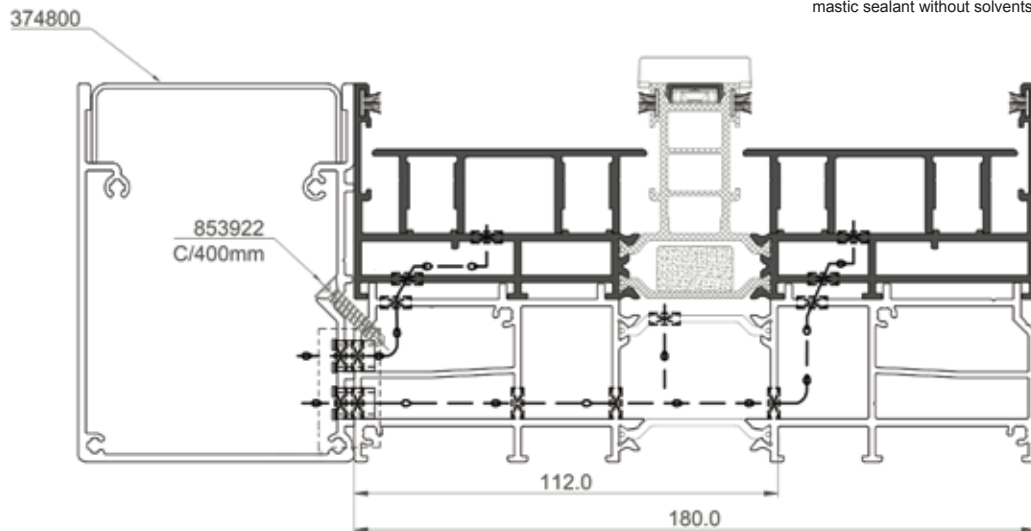
Install drainage tubes (310100) in the joint between the gutter and the frame. Permissible to cut tube to desired length.

Very important note:

Tubular chambers in the mitred joint of the frame should be properly sealed in front of the cleats in order to avoid water infiltration.



## DRAINAGE IN 2-TRACK SYSTEM - 100MM GUTTER



Seal end cap joints with neutral mastic sealant without solvents.

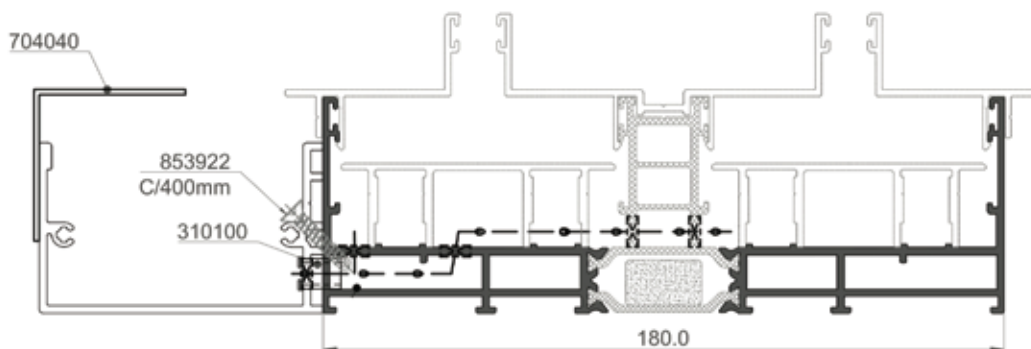


Install drainage tubes (310100) in the joint between the gutter and the frame. Permissible to cut tube to desired length.

### Very important note:

Tubular chambers in the mitred joint of the frame should be properly sealed in front of the cleats in order to avoid water infiltration.

## DRAINAGE IN 2-TRACK SYSTEM - INTEGRATED FLOOR WITH GUTTER (NON-WEATHER EXPOSED AREA)



Seal end cap joints with neutral mastic sealant without solvents.

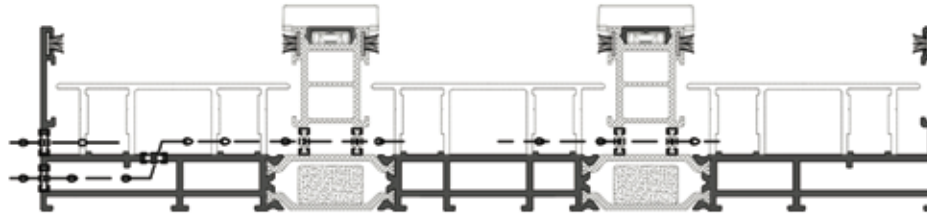


Install drainage tubes (310100) in the joint between the gutter and the frame. Permissible to cut tube to desired length.

### Very important note:

Tubular chambers in the mitred joint of the frame should be properly sealed in front of the cleats in order to avoid water infiltration.

## DRAINAGE IN 3-TRACK SYSTEM (NON-WEATHER EXPOSED AREA)



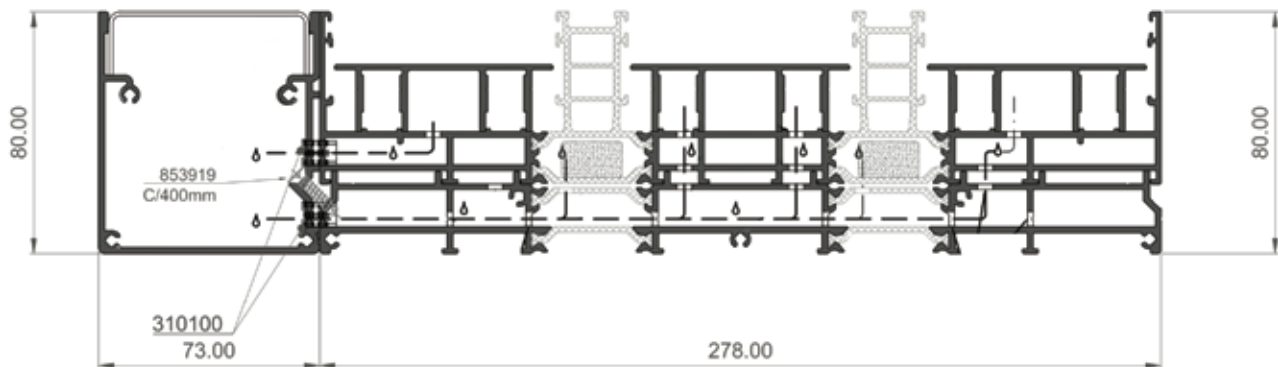
Install drainage caps (920100) to any exposed drainage slots.

**Very important note:**

Tubular chambers in the mitred joint of the frame should be properly sealed in front of the cleats in order to avoid water infiltration.

## DRAINAGE IN 3-TRACK SYSTEM - 80MM GUTTER

Seal end cap joints with neutral mastic sealant without solvents.

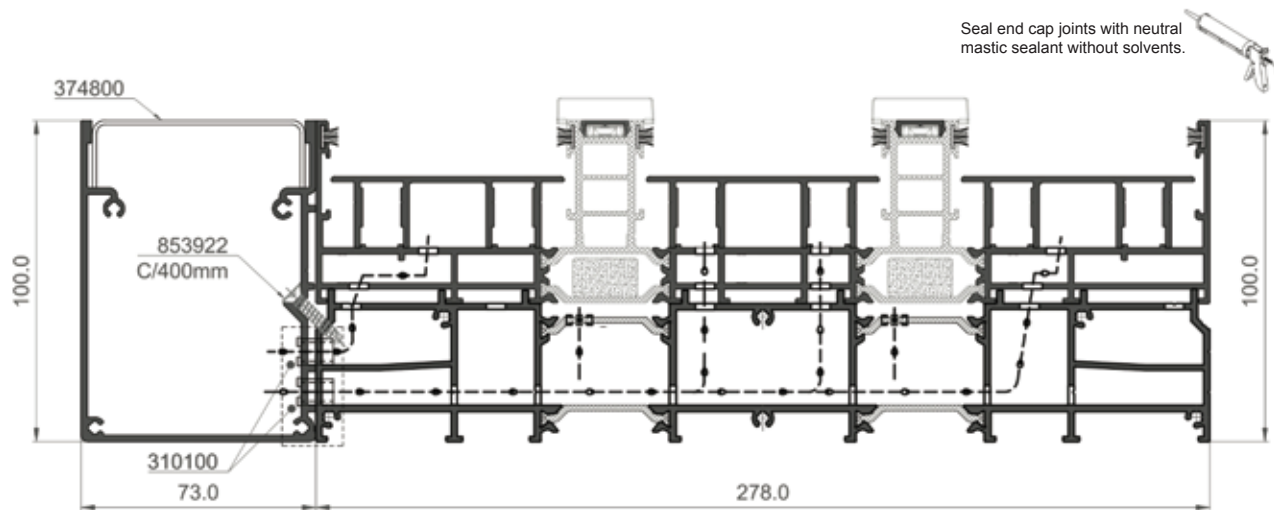


Install drainage tubes (310100) in the joint between the gutter and the frame. Permissible to cut tube to desired length.

**Very important note:**

Tubular chambers in the mitred joint of the frame should be properly sealed in front of the cleats in order to avoid water infiltration.

## DRAINAGE IN 3-TRACK SYSTEM - 100MM GUTTER

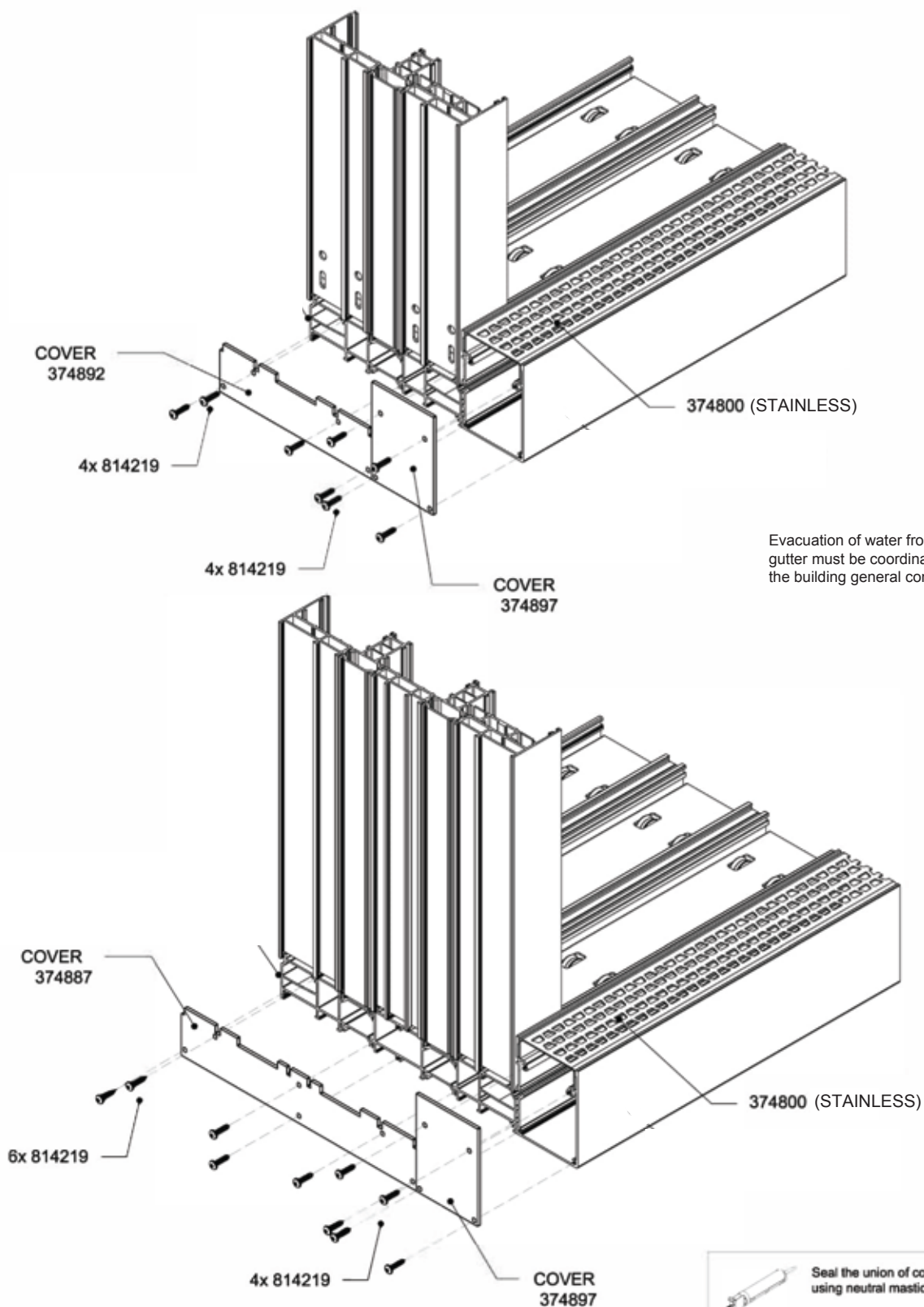


Install drainage tubes (310100) in the joint between the gutter and the frame. Permissible to cut tube to desired length

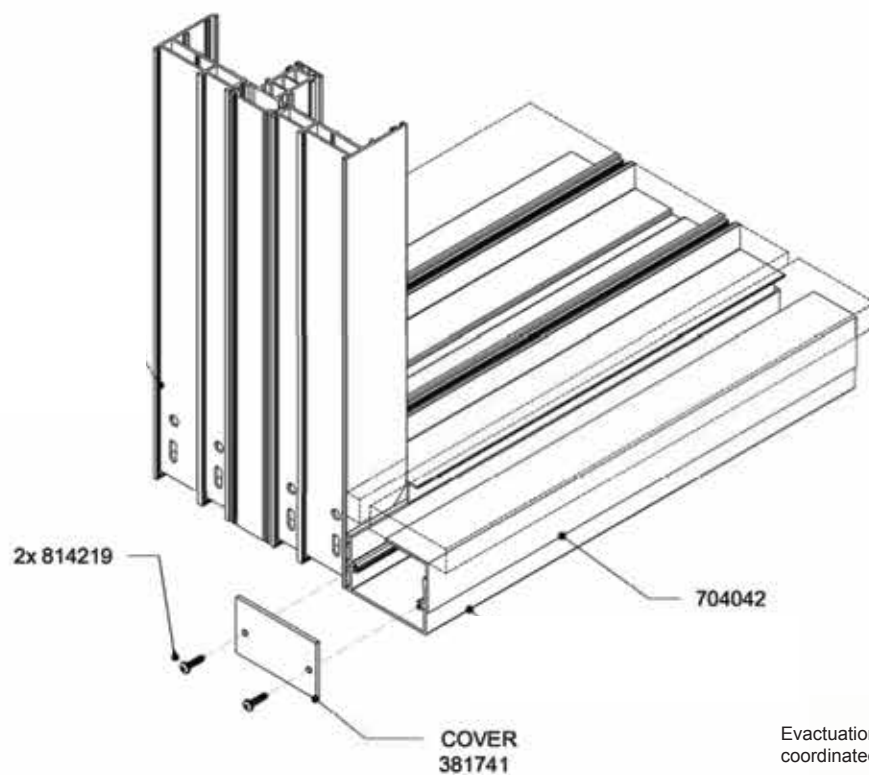
### Very important note:

Tubular chambers in the mitred joint of the frame should be properly sealed in front of the cleats in order to avoid water infiltration.

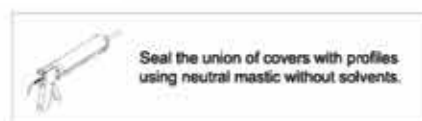
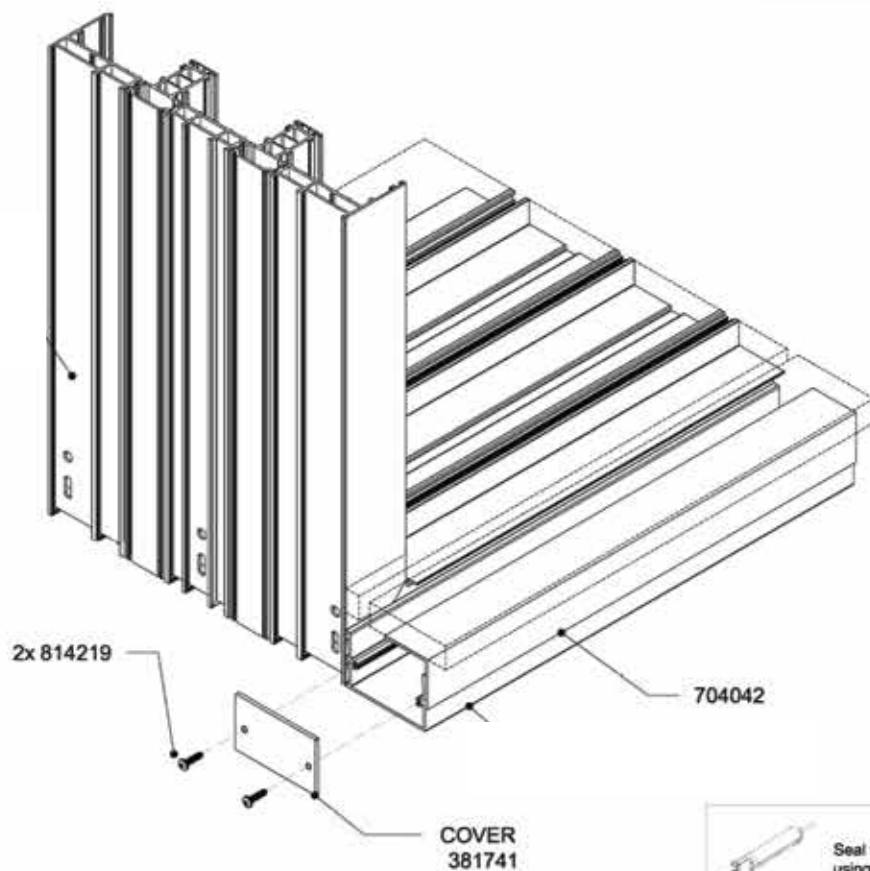
## GUTTER INSTALLATION



## GUTTER INSTALLATION - INTEGRATED FLOOR

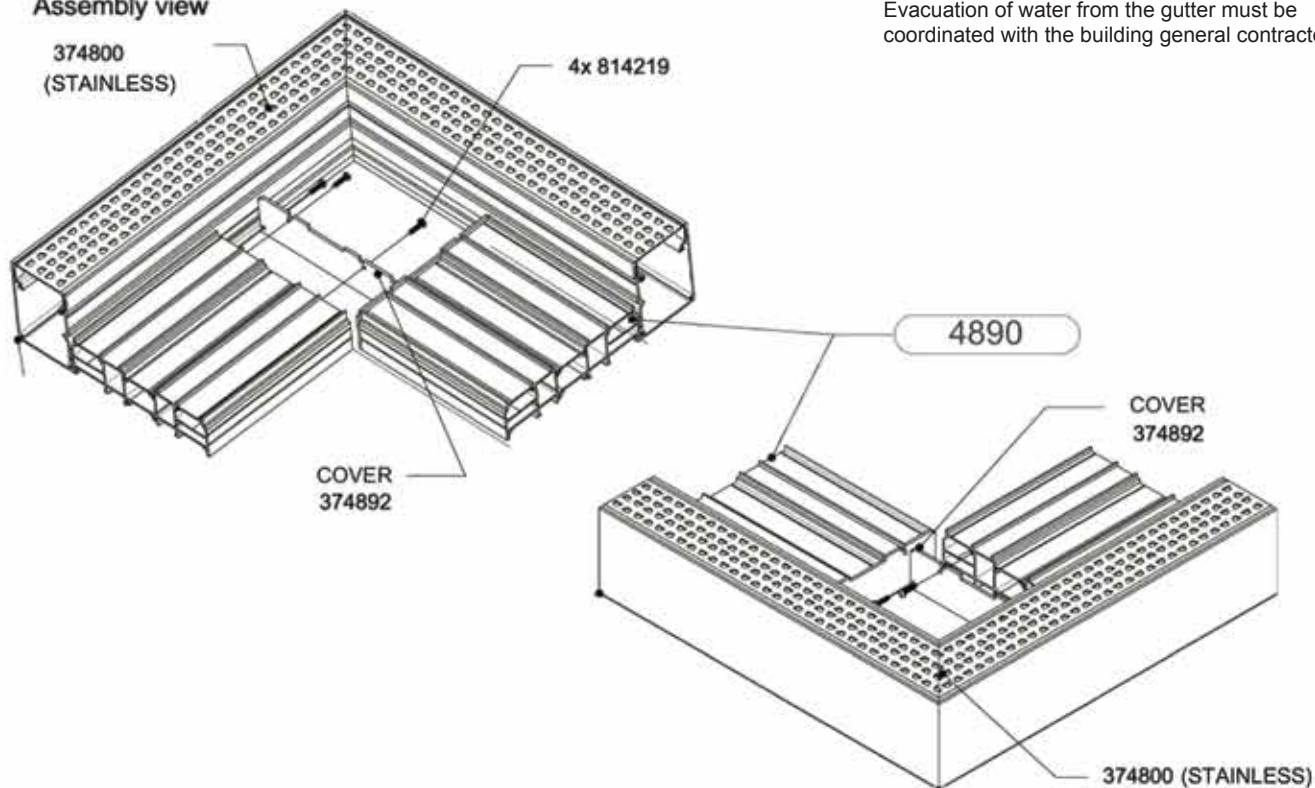


Evacuation of water from the gutter must be coordinated with the building general contractor.



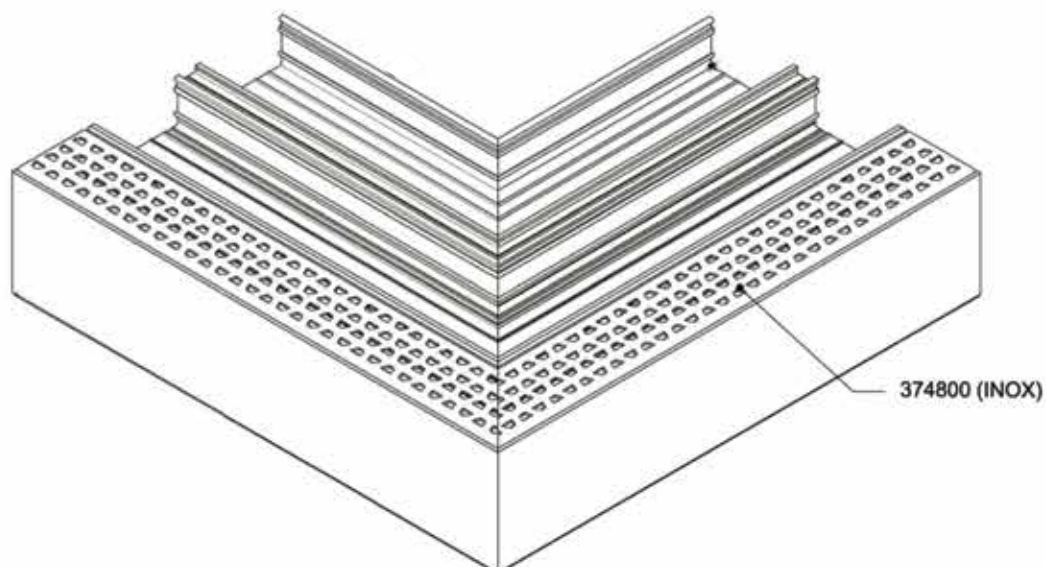
## GUTTER INSTALLATION - CORNER SYSTEMS

Assembly view



Evacuation of water from the gutter must be coordinated with the building general contractor.

Finished view

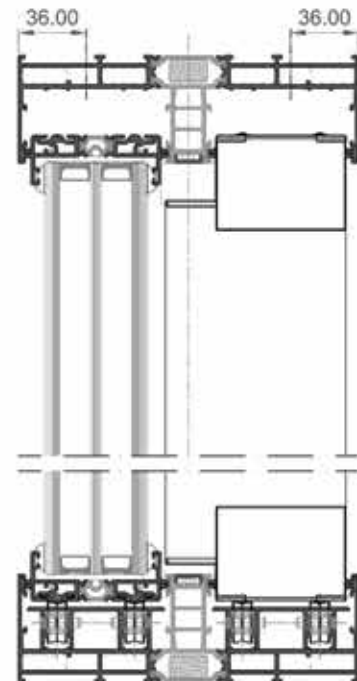
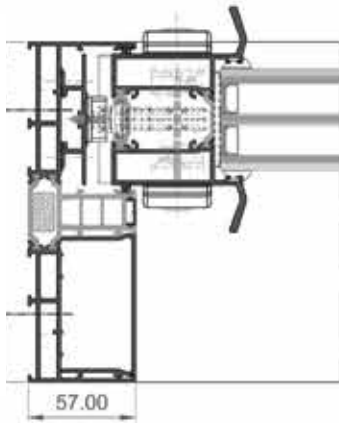


Seal the union of covers with profiles using neutral mastic without solvents.



- The SLIDE system should only be installed by qualified industry professionals experienced in the installation of minimalist aluminum frame systems. Coordination is required between the installer and the building project manager to ensure all openings are prepared for the system and all finishing details are agreed.
- It is the responsibility of the installer to ensure all openings are weatherproofed using industry standard practices. Refer to ASTM E2112-17c and AAMA Installation Masters standard practices for common weatherproofing techniques. Coordinate with LuxView for any questions on how the SLIDE system evacuates fluid. Due to a variety of possible site conditions, installation fasteners and weatherproofing materials are not included in the SLIDE system kit.
- It is the responsibility of the installer to select installation materials that are compatible with the SLIDE system and the building.
- It is critical that the perimeter frame of the SLIDE system is installed plumb, level, and square.
- During installation, ensure the building does not transmit load to the SLIDE system. Do not install shims between the upper frame and the header. Only use flat composite shims. Do not use wedge shims or wood shims.
- The maximum recommended distance between shim positions is 12 inches.
- Refer to table for recommended minimum screw depth based on building material.

### SITE INSTALLATION

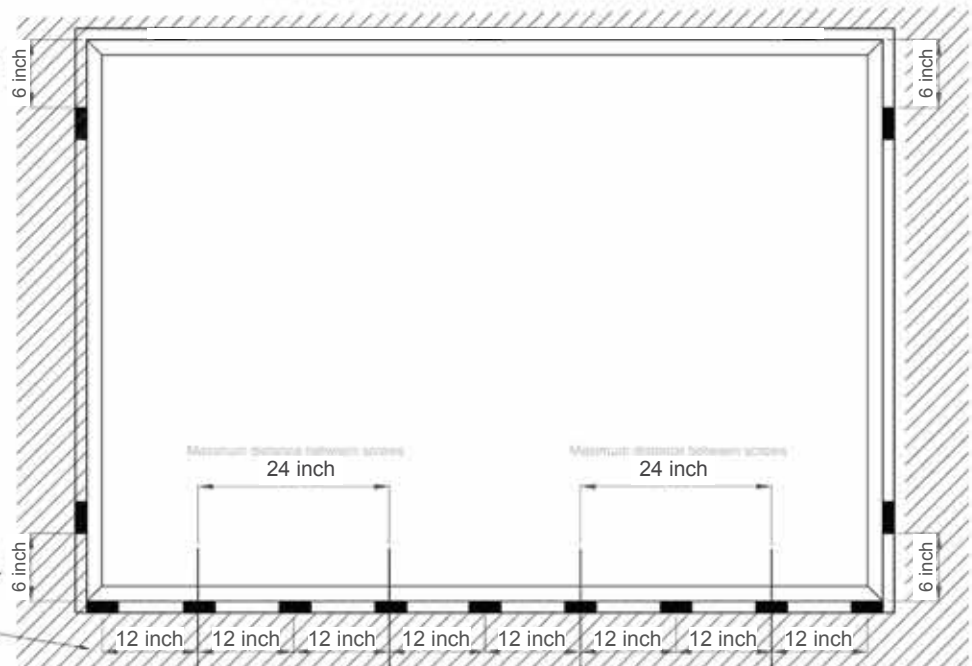


#### Minimum screw depth

Material mm. 20 30 40 50 60

Material	mm.	20	30	40	50	60
HOLLOW BRICK (2 walls)						
WOOD AND LIGHTWEIGHT CONCRETE						
STONE						
SOLID BRICK						
SOLID WALL						
CONCRETE						

distance between  
wedges



## FIXING POINT DIAGRAM

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